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<p>(21) International Application Number: PCT/JP95/01328 (22) International Filing Date: 3 July 1995 (03.07.95) (30) Priority Data: 6/152482 4 July 1994 (04.07.94) JP (71) Applicant (for all designated States except US): TAKEDA CHEMICAL INDUSTRIES, LTD. [JP/JP]; 1-1, Doshomachi 4-chome, Chuo-ku, Osaka-shi, Osaka 541 (JP). (72) Inventors; and (75) Inventors/Applicants (for US only): SOHDA, Takashi [JP/JP]; 27-20, Higashikanmaki 2-chome, Takatsuki-shi, Osaka 569 (JP). TAKETOMI, Shigehisa [JP/JP]; 11-11, Hachizuka 3- chome, Ikeda-shi, Osaka 563 (JP). ODA, Tsuneo [JP/JP]; 15-8, Tamakushi 1-chome, Ibaraki-shi, Osaka 567 (JP). (74) Agents: ASAHINA, Tadao; Osaka Plant of Takeda Chemical Industries, Ltd., 17-85, Jusohonmachi 2-chome, Yodogawa- ku, Osaka-shi, Osaka 532 (JP) et al.</p>		<p>(81) Designated States: AM, AU, BB, BG, BR, BY, CA, CN, CZ, EE, FI, GE, HU, IS, KG, KR, KZ, LK, LR, LT, LV, MD, MG, MN, MX, NO, NZ, PL, RO, RU, SG, SI, SK, TJ, TM, TT, UA, US, UZ, VN, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG), ARIPO patent (KE, MW, SD, SZ, UG). Published With international search report.</p>
<p>(54) Title: PHOSPHONIC ACID COMPOUNDS, THEIR PRODUCTION AND USE</p> <div data-bbox="519 1228 738 1354" data-label="Chemical-Block"> </div> <p style="text-align: right;">(I)</p> <p>(57) Abstract</p> <p>The present invention relates to a compound of general formula (I), wherein ring A is a benzene ring that may be substituted; Y is a divalent group as a constituent member of ring B forming a 5- to 8-membered ring; Q₁ is a group of the formula -X-P(O)(OR¹)(OR²) wherein X is a bond or a divalent group; R¹ and R²; identical or different, are hydrogen or a lower alkyl, or may be combined together to form a ring; Q₂ is hydrogen, a hydrocarbon group that may be substituted or a heterocyclic group that may be substituted; and the group of the formula -CON(Q₁)(Q₂) is connected to the a- or b-position carbon atom, or a salt thereof, which is useful as prophylactic and therapeutic agents of various metabolic bone diseases such as osteoporosis.</p>		

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DESCRIPTION

Phosphonic Acid Compounds, Their Production and Use

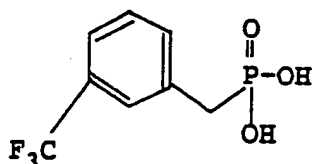
5 Technical Field

The invention relates to a phosphonic acid derivative, or salt thereof, that stimulates osteogenesis (bone formation), a method of its production, and a use thereof.

10 Background Art

Osteoporosis is a pathologic state or disease involving some symptoms or risks due to quantitative bone reduction exceeding a certain degree. Major symptoms are spinal kyphosis, and fractures of thoracic vertebrae (dorsolumbar bones), lumbar vertebral, femoral necks, 15 distal ends of radius, ribs, proximal ends of humeri, and others. In normal bone tissue, bone destruction occurs constantly, but there is a good balance between bone formation and resorption; osteoblasts and osteoclasts play 20 key roles in bone formation and bone resorption, respectively. Upon deterioration of this balance, bone resorption surpasses bone formation, resulting in onset of osteoporosis associated with quantitative bone reduction. Traditionally, bone resorption inhibitory agents such as 25 estrogens, calcitonin and bisphosphonates have been used to prevent and treat osteoporosis. However, these bone resorption inhibitors fail to have a satisfactory effect in some cases, due to subject limitations or uncertain efficacy. There is therefore need of a new osteogenesis 30 stimulator that positively increases once-decreased bone mass as a prophylactic/therapeutic drug for osteoporosis.

European Patent Publication EP-524023-A1 describes an osteogenesis promoter represented by the formula:



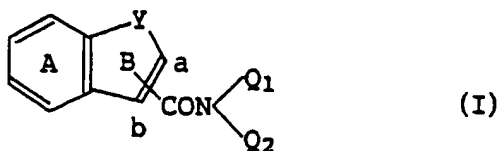
- 5 Japanese Patent Unexamined Publication Nos. 232880/1991 and 364179/1992 disclose a 3,4-dihydro-2-benzothiopyran-1-carboxamide derivative and a 1,2,4,5-tetrahydro-3-benzothiepin-2-carboxamide derivative as therapeutic drugs for osteoporosis.
- 10 Japanese Patent Unexamined Publication Nos. 230570/1989 and 232864/1991 disclose a 3,4-dihydronaphthalene-2-carboxamide derivative and a 2,3-dihydro-1-benzoxepin-4-carboxamide derivative. However, no carboxamide derivatives are known to have a substitutional
- 15 phenyl group containing phosphonic acid as an N-substituent.

Disclosure of Invention

- 20 The invention provides a phosphonic acid derivative that promotes osteogenesis, a method of its production, and an osteogenesis promoter containing it as an active ingredient.

- The present inventors sought to develop a more commonly applicable drug showing direct action on the bone to promote osteogenesis, and found that a phosphonic acid derivative represented by the formula (I) below activates osteoblast function, which is associated directly with osteogenesis promotion, to promote calcification. The inventors made further investigations based on this finding, and developed the present invention.
- 25
- 30

Accordingly, the present invention relates to:
(1) a compound of the formula (I):



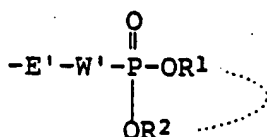
5 wherein ring A is a benzene ring that may be substituted; Y is a divalent group as a constituent member of ring B forming a 5- to 8-membered ring; Q₁ is a group of the formula:



wherein X is a bond or a divalent group; R¹ and R², identical or different, are hydrogen or a lower alkyl group, or may be combined together to form a ring; Q₂ is hydrogen, a hydrocarbon group that may be substituted or a heterocyclic group that may be substituted; the group of the formula -CON(Q₁)(Q₂) is connected to the a- or b-position carbon atom, or a salt thereof,

20 (2) the compound of term (1), wherein X is a divalent hydrocarbon group and Y is a divalent group as a constituent member of ring B forming a 5- to 7-membered ring,

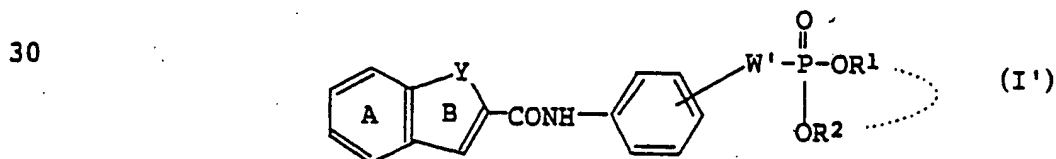
25 (3) the compound of term (1), wherein Q₁ is a group of the formula:



30 wherein E' is a divalent aromatic hydrocarbon group; W' is a bond or an alkylene group; R¹ and R², identical or different, are hydrogen or a lower alkyl group, or may be combined together to form a ring,

35 (4) the compound of term (3), wherein the divalent aromatic hydrocarbon group is a divalent monocyclic aromatic hydrocarbon group,

- (5) the compound of term (4), wherein the divalent aromatic monocyclic hydrocarbon group is a phenylene group,
 (6) the compound of term (1), wherein R^1 and R^2 are both a chain lower alkyl group,
 5 (7) the compound of term (6), wherein the lower alkyl has 1 to 6 carbon atoms,
 (8) the compound of term (1), wherein R^1 and R^2 are both ethyl,
 (9) the compound of term (1), wherein R^1 and R^2 are both
 10 methyl,
 (10) the compound of term (1), wherein R^1 and R^2 are combined together to form $-Z-$ wherein Z represents a carbon chain of a chain length of 2 to 4 atoms that may have at least one side chain,
 15 (11) the compound of term (10), wherein Z is $-(CH_2)_3-$,
 (12) the compound of term (1), wherein Q_2 is hydrogen or a lower alkyl,
 (13) the compound of term (1), wherein Y is an alkylene chain,
 20 (14) the compound of term (13), wherein the alkylene chain is $-(CH_2)_2-$,
 (15) the compound of term (1), wherein the group of the formula $-CON(Q_1)(Q_2)$ is connected to the α -position carbon atom,
 25 (16) the compound of term (1), wherein ring A is substituted by an alkyl group or an aromatic hydrocarbon group,
 (17) the compound of term (1), which is one of the formula:



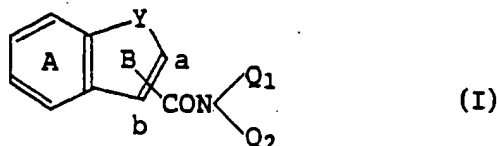
wherein W' is a bond or an alkylene group and the other
 35 symbols are as defined in term (1), or a salt thereof,

(18) the compound of term (1), which is 7-cyclohexyl-N-(4-diethoxyphosphorylmethylphenyl)-3,4-dihydronaphthalene-2-carboxamide,

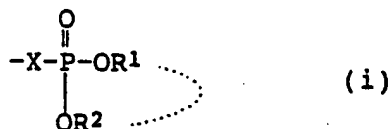
(19) the compound of term (1), which is 7-phenyl-N-(4-diethoxyphosphorylmethylphenyl)-3,4-dihydronaphthalene-2-carboxamide,

(20) the compound of term (1), which is 7-phenyl-N-(4-dimethoxyphosphorylmethylphenyl)-3,4-dihydronaphthalene-2-carboxamide,

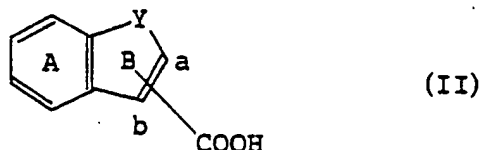
(21) a method of producing a compound of the formula:



wherein ring A is a benzene ring that may be substituted; Y is a divalent group as a constituent member of ring B forming a 5- to 8-membered ring; Q₁ is a group of the formula:

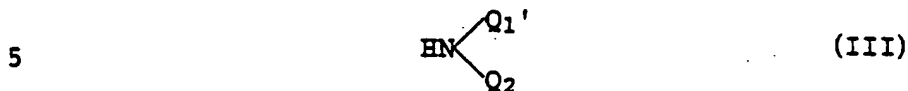


wherein X is a bond or a divalent group; R¹ and R², identical or different, are hydrogen or a lower alkyl group, or may be combined together to form a ring; Q₂ is hydrogen, a hydrocarbon group that may be substituted or a heterocyclic group that may be substituted; the group represented by the formula -CON(Q₁)(Q₂) is connected to the a- or b-position carbon atom, or a salt thereof, by reacting a compound of the formula:

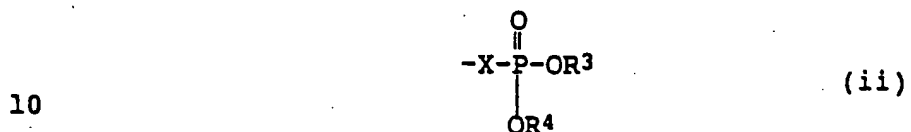


wherein Y is a divalent group as a constituent member of ring B forming a 5- to 8-membered ring; ring A is a benzene

ring that may be substituted; the -COOH group is connected to the a- or b-position carbon atom, or a reactive derivative thereof, and a compound of the formula:



wherein Q₁' is a group of the formula:



wherein X represents a bond or a divalent group; R³ and R⁴, identical or different, represent a lower alkyl; Q₂ represents hydrogen, a hydrocarbon group that may be substituted or a heterocyclic group that may be substituted, followed by phosphonate hydrolysis reaction as necessary,

(22) a pharmaceutical composition which comprises a therapeutically effective amount of the compound of term (1) in admixture with a pharmaceutically acceptable carrier, excipient or diluent therefor,

(23) a pharmaceutical composition for promoting osteogenesis which comprises a therapeutically effective amount of the compound of term (1) in admixture with a pharmaceutically acceptable carrier, excipient or diluent therefor,

(24) a pharmaceutical composition for promoting bone fracture healing which comprises a therapeutically effective amount of the compound of term (1) in admixture with a pharmaceutically acceptable carrier, excipient or diluent therefor,

(25) a method for preventing or treating osteoporosis in a mammal which comprises administering to said mammal a therapeutically effective amount of the compound of term (1), and

(26) Use of the compound of term (1) for the manufacture of a medicament to be used as an osteogenesis promoter.

With respect to general formulas (I) [hereinafter including the formula (I')] and (II), ring A may have one
5 or more substituents. Examples of such substituents include halogen atoms, nitro groups, alkyls that may be substituted, hydroxyl groups that may be substituted, thiol groups that may be substituted, amino groups that may be substituted, acyl groups that may be substituted, carboxyl
10 groups that may be esterified, and aromatic ring groups that may be substituted.

The halogen as a substituent for ring A is exemplified by fluorine, chlorine, bromine and iodine, with preference given to fluorine and chlorine.

15 The alkyl as a substituent for ring A, that may be substituted, is exemplified by alkyls having 1 to 10 carbon atoms, whether linear, branched or cyclic. Linear or branched alkyls include C₁₋₁₀ alkyls such as methyl, ethyl, propyl, isopropyl, butyl, isobutyl, sec-butyl, tert-butyl,
20 pentyl, isopentyl, neopentyl, hexyl, heptyl, octyl, nonyl and decyl, with preference given to lower (C₁₋₆) alkyls. Cyclic alkyls include C₃₋₇ cycloalkyls such as cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl and cycloheptyl. Substituents for said alkyl that may be substituted include
25 halogens (e.g., fluorine, chlorine, iodine), nitro groups, hydroxyl groups, thiol groups, amino groups and carboxyl groups.

The hydroxyl group as a substituent for ring A, that may be substituted, is exemplified by hydroxyl group and
30 hydroxyl groups having an appropriate substituent, particularly a substituent for use as a hydroxyl-protecting group, such as alkoxy, alkenyloxy, aralkyloxy and acyloxy, as well as aryloxy. Said alkoxy is preferably an alkoxy having 1 to 10 carbon atoms (e.g., methoxy, ethoxy,
35 propoxy, isopropoxy, butoxy, isobutoxy, sec-butoxy, tert-butoxy, pentyloxy, isopentyloxy, neopentyloxy, hexyloxy,

heptyloxy, nonyloxy, cyclobutyloxy, cyclopentyloxy, cyclohexyloxy), more preferably an alkoxy having 1 to 6 carbon atoms. Said alkenyloxy is exemplified by those having 2 to 10 carbon atoms such as allyloxy, crotyloxy, 2-pentenylloxy, 3-hexenylloxy, 2-cyclopentenylmethoxy and 2-cyclohexenylmethoxy. Said aralkyloxy is exemplified by phenyl-C₁₋₄ alkyloxys (e.g., benzyloxy, phenethyloxy). Said acyloxy is preferably an alkanoyloxy having 2 to 4 carbon atoms (e.g., acetyloxy, propionyloxy, butyryloxy, isobutyryloxy). Said aryloxy is exemplified by phenoxy and 4-chlorophenoxy.

The thiol group that may be substituted, as a substituent for ring A, is exemplified by thiol group and thiol groups having an appropriate substituent, particularly a substituent for use as a thiol-protecting group, such as alkylthio, aralkylthio and acylthio. Said alkylthio is preferably an alkylthio having 1 to 10 carbon atoms (e.g., methylthio, ethylthio, propylthio, isopropylthio, butylthio, isobutylthio, sec-butylthio, tert-butylthio, pentylthio, isopentylthio, neopentylthio, hexylthio, heptylthio, nonylthio, cyclobutylthio, cyclopentylthio, cyclohexylthio). Said aralkylthio is exemplified by phenyl-C₁₋₄ alkylthios (e.g., benzylthio, phenethylthio). Said acylthio is preferably an alkanoylthio having 2 to 4 carbon atoms (e.g., acetylthio, propionylthio, butyrylthio, isobutyrylthio).

Substituents for the amino group that may be substituted, as a substituent for ring A, include chain or cyclic alkyls having 1 to 10 carbon atoms, alkenyl groups having 2 to 10 carbon atoms, aromatic groups and acyl groups; 1 or 2 of these substituents may be present on the amino group (-NH₂ group). Such alkyls include C₁₋₁₀ alkyls such as methyl, ethyl, isopropyl, butyl, isobutyl, sec-butyl, tert-butyl, pentyl, isopentyl, neopentyl, hexyl, octyl, nonyl and decyl, with preference given to lower (C₁₋₆) alkyls, C₃₋₇ cycloalkyls such as cyclopropyl,

cyclobutyl, cyclopentyl, cyclohexyl and cycloheptyl, etc. Such alkenyls include allyl, crotyl, 2-pentenyl, 3-hexenyl, 2-cyclopentenylmethyl and 2-cyclohexenylmethyl. Such aromatic groups include phenyl, naphthyl, anthryl and pyridyl. Such acyls include formyl and those resulting from binding of an alkyl having 1 to 10 carbon atoms, alkenyl having 2 to 10 carbon atoms or aromatic group and a carbonyl group, e.g., acetyl, propionyl, butyryl, isobutyryl, valeryl, isovaleryl, pivaloyl, hexanoyl, heptanoyl, octanoyl, cyclobutanecarbonyl, cyclopentanecarbonyl, cyclohexanecarbonyl, cycloheptanecarbonyl, crotonyl, 2-cyclohexenecarbonyl, benzoyl and nicotinoyl.

The acyl group that may be substituted, as a substituent for ring A, is exemplified by formyl and acyl groups resulting from binding of an alkyl having 1 to 10 carbon atoms, alkenyl having 2 to 10 carbon atoms or aromatic group and a carbonyl group (e.g., acetyl, propionyl, butyryl, isobutyryl, valeryl, isovaleryl, pivaloyl, hexanoyl, heptanoyl, octanoyl, cyclobutanecarbonyl, cyclopentanecarbonyl, cyclohexanecarbonyl, cycloheptanecarbonyl, crotonyl, 2-cyclohexenecarbonyl, benzoyl, nicotinoyl). Substituents for said acyl group that may be substituted include halogens (e.g., fluorine, chlorine, bromine, iodine), nitro group, hydroxyl group, thiol group, amino group and carboxyl group.

Said ester resulting from esterification of the carboxyl group that may be esterified, as a substituent for ring A, is a lower alkoxycarbonyl group or an aryloxy carbonyl group, with preference given to methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, phenoxycarbonyl and 1-naphthoxycarbonyl.

The aromatic ring group that may be substituted, as a substituent for ring A, is exemplified by C₆₋₁₄ aromatic hydrocarbon groups such as phenyl, naphthyl and anthryl, and heterocyclic aromatic groups such as pyridyl, furyl, thienyl, imidazolyl and thiazolyl. Substituents for these

aromatic ring groups include halogen atoms, nitro group, lower (C₁₋₆) alkyls, hydroxyl group, thiol group, amino group and carboxyl group.

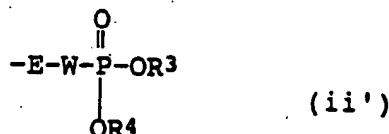
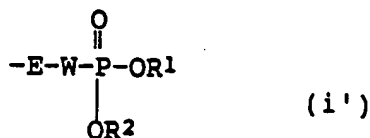
One to four of these substituents for such ring A, whether identical or not, may be present at any positions on the ring. Provided that there are mutually adjoining substituents on ring A, they may link together to form a ring represented by $-(CH_2)_m-$ or $-O-(CH_2)_n-O-$ (m and n respectively represent an integer from 3 to 5, preferably 2 or 3, and an integer from 1 to 3, preferably 1 or 2).

Ring A is preferably a benzene ring having no substituent or a benzene ring substituted by an alkyl group, a halogen atom, an alkoxy group or an aromatic hydrocarbon group.

With respect to the formulas (I), [including (I')] and (II), the divalent group for Y as a constituent member of ring B forming a 5- to 8-membered ring may be any one, as long as ring B forms a 5- to 8-membered ring. Ring B preferably forms a 5- to 7-membered ring. Such divalent groups include divalent groups such as (1) $-(CH_2)_{a_1}-O-(CH_2)_{a_2}-$ (a_1 and a_2 , whether identical or not, represent 0, 1, 2 or 3, the sum of a_1 and a_2 being not more than 3), $-(CH_2)_{a_3}-O-(CH_2)_{a_4}-(CH=CH)-(CH_2)_{a_5}-$ or $-(CH_2)_{a_5}-(CH=CH)-(CH_2)_{a_4}-O-(CH_2)_{a_3}-$ (a_3 , a_4 and a_5 , whether identical or not, represent 0 or 1, the sum of a_3 , a_4 and a_5 being not more than 1), $-O-(CH=C=CH)-$ or $-(CH=C=CH)-O-$, (2) $-(CH_2)_{b_1}-S-(CH_2)_{b_2}-$ (b_1 and b_2 , whether identical or not, represent 0, 1, 2 or 3, the sum of b_1 and b_2 being not more than 3), $-(CH_2)_{b_3}-S-(CH_2)_{b_4}-(CH=CH)-(CH_2)_{b_5}-$ or $-(CH_2)_{b_5}-(CH=CH)-(CH_2)_{b_4}-S-(CH_2)_{b_3}-$ (b_3 , b_4 and b_5 , whether identical or not, represent 0 or 1, the sum of b_3 , b_4 and b_5 being not more than 1), $-S-(CH=C=CH)-$ or $-(CH=C=CH)-S-$, (3) $-(CH_2)_{d_1}-$ (d_1 represents 1, 2, 3, or 4), $-(CH_2)_{d_2}-(CH=CH)-(CH_2)_{d_3}-$ (d_2 and d_3 , whether identical or not, represent 0, 1 or 2, the sum of d_2 and d_3 being not more than 2), $-CH=C=CH-$, (4) $-(CH_2)_{e_1}-NH-(CH_2)_{e_2}-$ (e_1 and e_2 , whether identical or not,

represent 0, 1, 2 or 3, the sum of e_1 and e_2 being not more than 3), $-(CH_2)_{e_3}-NH-(CH_2)_{e_4}-(CH=CH)-(CH_2)_{e_5}-$ or $-(CH_2)_{e_5}-(CH=CH)-(CH_2)_{e_4}-NH-(CH_2)_{e_3}-$ (e_3 , e_4 and e_5 , whether identical or not, represent 0 or 1, the sum of e_3 , e_4 and e_5 being not more than 1), $-NH-(CH=C=CH)-$ or $-(CH=C=CH)-NH-$, $-(CH_2)_{e_6}-(N=CH)-(CH_2)_{e_7}-$ or $-(CH_2)_{e_7}-(CH=N)-(CH_2)_{e_6}-$ (e_6 and e_7 , identical or not, represent 0, 1 or 2, the sum of e_6 and e_7 being not more than 2), $-(CH_2)_{e_8}-(N=N)-(CH_2)_{e_9}-$ (e_8 and e_9 whether identical or not, represent 0, 1 or 2, the sum of e_8 and e_9 being not more than 2). Such divalent groups preferably include divalent groups such as $-O-$, $-O-CH_2-$, $-O-CH_2-CH_2-$, $-O-CH=CH-$, $-S-$, $-S-CH_2-$, $-S-CH_2-CH_2-$, $-S-CH=CH-$, alkylene chains represented by $-(CH_2)_k-$ (k represents an integer from 1 to 3), $-CH=CH-$, $-CH=CH-CH_2-$, $-CH_2-CH=CH-$, $-NH-$, $-N=CH-$, $-CH=N-$ and $-N=N-$ (each binds to ring A), with preference given to $-O-$, $-O-CH_2-$, $-O-CH_2-CH_2-$, $-S-$, $-S-CH_2-$, $-S-CH_2-CH_2-$ or alkylene chains represented by $-(CH_2)_k-$ (k represents an integer from 1 to 3), $-CH=CH-$ etc., with greater preference given to $-(CH_2)_2-$ etc. Said divalent group may have one or more substituents; this substituent may be any one, as long as it is capable of binding to the divalent group, and is exemplified by lower (C_{1-3}) alkyls (e.g., methyl, ethyl, propyl), oxo, hydroxy. Said divalent group may also be $-O-C(O)-$ (which binds to ring A), or the like.

With respect to the general formulas (i) and (ii), the divalent group for X is exemplified by those represented by $-E-W-$ (E represents a divalent alicyclic hydrocarbon group, an alicyclic-aliphatic hydrocarbon group, an aromatoaliphatic hydrocarbon group (aralkyl group), an aromatic hydrocarbon group or an aromatic heterocyclic group; W represents a bond or a carbon chain of a chain length of 1 to 4 atoms, that may have at least one substituent). General formulas (i) and (ii) are further represented by general formulas (i') and (ii'), respectively.



5
 10 With respect to general formulas (i') and (ii'), the
 divalent alicyclic hydrocarbon group for E is exemplified
 by divalent residues derived from saturated alicyclic hy-
 drocarbon groups having 3 to 7 carbon atoms, such as
 cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl and
 cycloheptyl, unsaturated alicyclic hydrocarbon groups hav-
 15 ing 5 to 7 carbon atoms, such as 1-cyclopentenyl,
 2-cyclopentenyl, 3-cyclopentenyl, 1-cyclohexenyl, 2-
 cyclohexenyl, 3-cyclohexenyl, 1-cycloheptenyl, 2-
 cycloheptenyl, 3-cycloheptenyl and 2,4-cycloheptadienyl,
 etc.

20 The alicyclic-aliphatic hydrocarbon group for E is ex-
 emplified by groups resulting from binding of an alicyclic
 hydrocarbon group as described above and an aliphatic hy-
 drocarbon group. The aliphatic hydrocarbon group is
 exemplified by divalent residues derived from saturated
 25 aliphatic hydrocarbon groups having 1 to 8 carbon atoms,
 such as methyl, ethyl, propyl, isopropyl, butyl, isobutyl,
 sec-butyl, tert-butyl, pentyl, isopentyl, neopentyl, tert-
 pentyl, hexyl, isohexyl, heptyl and octyl, unsaturated
 aliphatic hydrocarbon groups having 2 to 8 carbon atoms,
 30 such as ethenyl, 1-propenyl, 2-propenyl, 1-butenyl,
 2-butenyl, 3-butenyl, 2-methyl-1-propenyl, 1-pentenyl, 2-
 pentenyl, 3-pentenyl, 4-pentenyl, 3-methyl-2-butenyl, 1-
 hexenyl, 3-hexenyl, 2,4-hexadienyl, 5-hexenyl, 1-heptenyl,
 1-octenyl, ethynyl, 1-propynyl, 2-propynyl, 1-butylnyl, 2-
 35 butynyl, 3-butylnyl, 1-pentylnyl, 2-pentylnyl, 3-pentylnyl, 4-
 pentylnyl, 1-hexynyl, 3-hexynyl, 2,4-hexadiynyl, 5-hexynyl,

1-heptynyl and 1-octynyl, etc. Said alicyclic-aliphatic hydrocarbon group is preferably a divalent residue derived from those having 4 to 9 carbon atoms, such as cyclopropylmethyl, cyclopropylethyl, cyclobutylmethyl, cyclopentylmethyl, 2-cyclopentenylmethyl, 3-cyclopentenylmethyl, cyclohexylmethyl, 2-cyclohexenylmethyl, 3-cyclohexenylmethyl, cyclohexylethyl, cyclohexylpropyl, cycloheptylmethyl and cycloheptylethyl.

The aromatoaliphatic hydrocarbon group (aralkyl group) for E is exemplified by divalent residues derived from phenylalkyls having 7 to 9 carbon atoms, such as benzyl, phenethyl, 1-phenylethyl, 3-phenylpropyl, 2-phenylpropyl and 1-phenylpropyl, naphthylalkyls having 11 to 13 carbon atoms, such as α -naphthylmethyl, α -naphthylethyl, β -naphthylmethyl and β -naphthylethyl, etc.

The aromatic hydrocarbon group for E is exemplified by divalent groups derived from phenyl, naphthyl (α -naphthyl, β -naphthyl) etc.

The aromatic heterocyclic group for E is exemplified by divalent groups derived from 2-pyridyl, 3-pyridyl, 4-pyridyl, 2-pyrimidinyl, 4-pyrimidinyl, 5-pyrimidinyl, 6-pyrimidinyl, 3-pyridazinyl, 4-pyridazinyl, 2-pyrazinyl, 2-pyrrolyl, 3-pyrrolyl, 2-imidazolyl, 4-imidazolyl, 5-imidazolyl, 3-pyrazolyl, 4-pyrazolyl, isothiazolyl, isoxazolyl, 2-thiazolyl, 4-thiazolyl, 5-thiazolyl, 2-oxazolyl, 4-oxazolyl, 5-oxazolyl, 1,2,4-triazol-3-yl, 1,2,3-triazol-4-yl, tetrazol-5-yl, benzimidazol-2-yl, indol-3-yl, benzopyrazol-3-yl, 1H-pyrrolo[2,3-b]pyrazin-2-yl, 1H-pyrrolo[2,3-b]pyridin-6-yl, 1H-imidazo[4,5-b]pyridin-2-yl, 1H-imidazo[4,5-c]pyridin-2-yl and 1H-imidazo[4,5-b]pyrazin-2-yl.

Also, the divalent group for X is preferably the divalent hydrocarbon group.

With respect to general formula (i'), E may have 1 to 2 substituents at any position(s) thereof, in addition to the group represented by $-W-P(O)(OR^1)(OR^2)$. Similarly, E

in general formula (ii') may have 1 to 2 substituents at any position(s) thereof, in addition to the group represented by $-W-P(O)(OR^3)(OR^4)$. Such substituents include aliphatic chain hydrocarbon groups, alicyclic hydrocarbon groups, aryl groups, aromatic heterocyclic groups, non-aromatic heterocyclic groups, halogen atoms, nitro groups, amino groups that may be substituted, acyl groups that may be substituted, hydroxyl groups that may be substituted, thiol groups that may be substituted, carboxyl groups that may be esterified, and phosphono groups that may be esterified. Such aliphatic chain hydrocarbon groups include linear or branched aliphatic hydrocarbon groups such as alkyl groups, preferably those having 1 to 10 carbon atoms, alkenyl groups, preferably those having 2 to 10 carbon atoms, and alkynyl groups having 2 to 6 carbon atoms. Such alkyl groups include methyl, ethyl, propyl, isopropyl, butyl, isobutyl, sec-butyl, tert-butyl, pentyl, isopentyl, neopentyl, tert-pentyl, 1-ethylpropyl, hexyl, isohexyl, 1,1-dimethylbutyl, 2,2-dimethylbutyl, 3,3-dimethylbutyl, 2-ethylbutyl, hexyl, pentyl, octyl, nonyl and decyl. Such alkenyl groups include vinyl, allyl, isopropenyl, 1-propenyl, 2-methyl-1-propenyl, 1-butenyl, 2-butenyl, 3-butenyl, 2-ethyl-1-butenyl, 3-methyl-2-butenyl, 1-pentenyl, 2-pentenyl, 3-pentenyl, 4-pentenyl, 4-methyl-3-pentenyl, 1-hexenyl, 2-hexenyl, 3-hexenyl, 4-hexenyl and 5-hexenyl. Such alkynyl groups include ethynyl, 1-propynyl, 2-propynyl, 1-butyne, 2-butyne, 3-butyne, 1-pentyne, 2-pentyne, 3-pentyne, 4-pentyne, 1-hexynyl, 2-hexynyl, 3-hexynyl, 4-hexynyl and 5-hexynyl. Such alicyclic hydrocarbon groups include saturated or unsaturated alicyclic hydrocarbon groups such as cycloalkyl groups, cycloalkenyl groups and cycloalkadienyl groups. Preferable cycloalkyl groups include cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, cycloheptyl, cyclooctyl, bicyclo[2.2.1]heptyl, bicyclo[2.2.2]octyl, bicyclo[3.2.1]octyl, bicyclo[3.2.2]nonyl,

bicyclo[3.3.1]nonyl, bicyclo[4.2.1]nonyl and bicyclo[4.3.1]decyl. Preferable cycloalkenyl groups include 2-cyclopenten-1-yl, 3-cyclopenten-1-yl, 2-cyclohexen-1-yl and 3-cyclohexen-1-yl. Preferable cycloalkadienyl groups include 2,4-cyclopentadien-1-yl, 2,4-cyclohexadien-1-yl and 2,5-cyclohexadien-1-yl. Such aryl groups are monocyclic or condensed polycyclic aromatic hydrocarbon groups, preferably phenyl, naphthyl, anthryl, phenanthryl, acenaphthylenyl and others, with particular preference given to phenyl, 1-naphthyl, 2-naphthyl and others. Preferable aromatic heterocyclic groups include aromatic monocyclic heterocyclic groups such as furyl, thienyl, pyrrolyl, oxazolyl, isoxazolyl, thiazolyl, isothiazolyl, imidazolyl, pyrazolyl, 1,2,3-oxadiazolyl, 1,2,4-oxadiazolyl, 1,3,4-oxadiazolyl, furazanyl, 1,2,3-thiadiazolyl, 1,2,4-thiadiazolyl, 1,3,4-thiadiazolyl, 1,2,3-triazolyl, 1,2,4-triazolyl, tetrazolyl, pyridyl, pyridazinyl, pyrimidinyl, pyrazinyl and triazinyl, and aromatic condensed heterocyclic groups such as benzofuranyl, isobenzofuranyl, benzo[b]thienyl, indolyl, isoindolyl, 1H-indazolyl, benzimidazolyl, benzoxazolyl, 1,2-benzisoxazolyl, benzothiazolyl, 1,2-benzisothiazolyl, 1H-benzotriazolyl, quinolyl, isoquinolyl, cinnolinyl, quinazolinyl, quinoxalinyl, phthalazinyl, naphthyliziny, purinyl, pteridinyl, carbazolyl, α -carbolinyl, β -carbolinyl, γ -carbolinyl, acridinyl, phenoxazinyl, phenothiazinyl, phenazinyl, phenoxathiinyl, thianthrenyl, phenanthridinyl, phenanthrolinyl, indolizinyl, pyrrolo[1,2-b]pyridazinyl, pyrazolo[1,5-a]pyridyl, imidazo[1,2-a]pyridyl, imidazo[1,5-a]pyridyl, imidazo[1,2-b]pyridazinyl, imidazo[1,2-a]pyrimidinyl, 1,2,4-triazolo[4,3-a]pyridyl and 1,2,4-triazolo[4,3-b]pyridazinyl. Preferable non-aromatic heterocyclic groups include oxylanyl, azetidiny, oxetanyl, thietanyl, pyrrolidinyl, tetrahydrofuranyl, thiolanyl, piperizinyl, tetrahydropyranyl, morpholinyl, thiomorpholinyl and

piperazinyl. Such halogen atoms include atoms of fluorine, chlorine, bromine and iodine, with preference given to fluorine and chlorine. Such amino groups that may be substituted include those resulting from substitution of 1 or 2 of alkyls having 1 to 10 carbon atoms, alkenyls having 2 to 10 carbon atoms, aromatic groups and acyl groups having 2 to 10 carbon atoms for amino group (-NH₂ group) (e.g., methylamino, dimethylamino, ethylamino, diethylamino, dibutylamino, diallylamino, cyclohexylamino, phenylamino, N-methyl-N-phenylamino, acetylamino, propionylamino, benzoylamino). Such acyl groups that may be substituted include formyl and those resulting from binding of an alkyl having 1 to 10 carbon atoms, alkenyl having 2 to 10 carbon atoms or aromatic group and a carbonyl group (e.g., acetyl, propionyl, butyryl, isobutyryl, valeryl, isovaleryl, pivaloyl, hexanoyl, heptanoyl, octanoyl, cyclobutanecarbonyl, cyclopentanecarbonyl, cyclohexanecarbonyl, cycloheptanecarbonyl, crotonyl, 2-cyclohexenecarbonyl, benzoyl, nicotinoyl). Such hydroxyl groups that may be substituted include hydroxyl group and hydroxyl groups having an appropriate substituent, particularly a substituent for use as a hydroxyl-protecting group, such as alkoxy, alkenyloxy, aralkyloxy, acyloxy and aryloxy. Said alkoxy is preferably an alkoxy having 1 to 10 carbon atoms (e.g., methoxy, ethoxy, propoxy, isopropoxy, butoxy, isobutoxy, sec-butoxy, tert-butoxy, pentyloxy, isopentyloxy, neopentyloxy, hexyloxy, heptyloxy, nonyloxy, cyclobutyloxy, cyclopentyloxy, cyclohexyloxy). Said alkenyloxy is exemplified by those having 2 to 10 carbon atoms such as allyloxy, crotyloxy, 2-pentenylmethoxy, 3-hexenyloxy, 2-cyclopentenylmethoxy and 2-cyclohexenylmethoxy. Said aralkyloxy is exemplified by phenyl-C₁₋₄ alkyloxys (e.g., benzyloxy, phenethyloxy). Said acyloxy is preferably an alkanoyloxy having 2 to 4

carbon atoms (e.g., acetyloxy, propionyloxy, butyryloxy, isobutyryloxy).

Said aryloxy is exemplified by phenoxy and 4-chlorophenoxy. Said thiol group that may be substituted is exemplified by
5 thiol group and thiol groups having an appropriate substituent, particularly a substituent for use as a thiol-protecting group, such as alkylthio, aralkylthio and acylthio. Said alkylthio is preferably an alkylthio having 1 to 10 carbon atoms (e.g., methylthio, ethylthio,
10 propylthio, isopropylthio, butylthio, isobutylthio, sec-butylthio, tert-butylthio, pentylthio, isopentylthio, neopentylthio, hexylthio, heptylthio, nonylthio, cyclobutylthio, cyclopentylthio, cyclohexylthio). Said aralkylthio is exemplified by phenyl-C₁₋₄ alkylthios (e.g.,
15 benzylthio, phenethylthio). Said acylthio is preferably an alkanoylthio having 2 to 4 carbon atoms (e.g., acetylthio, propionylthio, butyrylthio, isobutyrylthio). Said ester resulting from esterification of the carboxyl group that may be esterified is exemplified by those resulting from
20 binding of a carboxyl group and an alkyl group having 1 to 6 carbon atoms, such as methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, isopropoxycarbonyl, butoxycarbonyl, isobutoxycarbonyl, sec-butoxycarbonyl, tert-butoxycarbonyl, pentyloxycarbonyl and hexyloxycarbonyl, those resulting
25 from binding of a carboxyl group and an alkenyl group having 3 to 6 carbon atoms, such as allyloxycarbonyl, crotyloxycarbonyl, 2-pentenylloxycarbonyl and 3-hexenylloxycarbonyl, and those resulting from binding of a carbonyl group and an aralkyl group, such as benzyloxycarbonyl and phenethylloxycarbonyl. Said phosphono group that may be esterified is exemplified by those represented by
30 $P(O)(OR^5)(OR^6)$ (R^5 and R^6 are respectively exemplified by the same examples as those given for R^1 and R^2 below).

With respect to general formulas (i') and (ii'),
35 substituents for the divalent alicyclic hydrocarbon group, alicyclic-aliphatic hydrocarbon group, aromatoaliphatic hy-

drocarbon group, aromatic hydrocarbon group or aromatic heterocyclic group for E may further have 1 or more than 1 appropriate substituents, preferably 1 to 3 substituents, at any possible positions. Such substituents include lower

5 (C₁₋₆) alkyl groups (e.g., methyl, ethyl, propyl, isopropyl, butyl, isobutyl, sec-butyl, tert-butyl, pentyl, isopentyl, neopentyl, hexyl), lower alkenyl groups (e.g., vinyl, allyl, isopropenyl, 1-propenyl, 2-methyl-1-propenyl, 1-butenyl, 2-butenyl, 3-butenyl, 2-ethyl-1-butenyl, 3-

10 methyl-2-butenyl, 1-pentenyl, 2-pentenyl, 3-pentenyl, 4-pentenyl, 4-methyl-3-pentenyl, 1-hexenyl, 2-hexenyl, 3-hexenyl, 4-hexenyl, 5-hexenyl), lower alkynyl groups (e.g., ethynyl, 1-propynyl, 2-propynyl, 1-butyne, 2-butyne, 3-butyne, 1-pentyne, 2-pentyne, 3-pentyne, 4-pentyne, 1-

15 hexynyl, 2-hexynyl, 3-hexynyl, 4-hexynyl, 5-hexynyl), cycloalkyl groups (e.g., cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, cycloheptyl), aryl groups (e.g., phenyl, 1-naphthyl, 2-naphthyl), aromatic heterocyclic groups, non-aromatic heterocyclic groups, aralkyl groups,

20 amino groups, N-monosubstitutional amino groups (e.g., methylamino, ethylamino, cyclohexylamino, phenylamino), N,N-disubstitutional amino groups (e.g., dimethylamino, diethylamino, dibutylamino, diallylamino, N-methyl-N-phenylamino), amidino groups, acyl groups, carbamoyl

25 groups, N-monosubstitutional carbamoyl groups (e.g., methylcarbamoyl, ethylcarbamoyl, cyclohexylcarbamoyl, phenylcarbamoyl), N,N-disubstitutional carbamoyl groups (e.g., dimethylcarbamoyl, diethylcarbamoyl, dibutylcarbamoyl, diallylcarbamoyl, N-methyl-N-

30 phenylcarbamoyl), sulfamoyl groups, N-monosubstitutional sulfamoyl groups (e.g., methylsulfamoyl, ethylsulfamoyl, cyclohexylsulfamoyl, phenylsulfamoyl), N,N-disubstitutional sulfamoyl groups (e.g., dimethylsulfamoyl, diethylsulfamoyl, dibutylsulfamoyl, diallylsulfamoyl, N-

35 methyl-N-phenylsulfamoyl), carboxyl groups, lower alkoxy carbonyl groups (e.g., methoxycarbonyl, ethoxycarbon-

yl, propoxycarbonyl, isopropoxycarbonyl, butoxycarbonyl, isobutoxycarbonyl, sec-butoxycarbonyl, tert-butoxycarbonyl, pentyloxycarbonyl, hexyloxycarbonyl), hydroxyl groups, lower alkoxy groups (e.g., methoxy, ethoxy, propoxy, isopropoxy, butoxy, isobutoxy, sec-butoxy, tert-butoxy, pentyloxy), lower alkenyloxy groups (e.g., allyloxy, crotyloxy, 2-pentenylloxy, 3-hexenylloxy), cycloalkyloxy groups (e.g., cyclopropyloxy, cyclobutyloxy, cyclopentylloxy, cyclohexyloxy, cycloheptyloxy), lower alkylthio groups (e.g., methylthio, ethylthio, propylthio, isopropylthio, butylthio, isobutylthio, sec-butylthio, tert-butylthio, pentylthio, isopentylthio, neopentylthio, hexylthio), aralkylthio groups, arylthio groups, sulfo group, cyano group, azide group, halogen atoms (e.g., fluorine, chlorine, bromine, iodine), nitro group, nitroso group, and phosphono groups that may be esterified.

Said aralkyl group is an alkyl group (e.g., methyl, ethyl, propyl, isopropyl, butyl, isobutyl, sec-butyl, tert-butyl, pentyl, isopentyl, neopentyl, hexyl) having an aryl group (e.g., phenyl, 1-naphthyl, 2-naphthyl) as a substituent. Said aralkylthio group is a thiol group having an aralkyl group as a substituent; the aralkyl group is exemplified by the same examples as those given above. Said arylthio group is a thiol group having an aryl group (e.g., phenyl, 1-naphthyl, 2-naphthyl) as a substituent. Said aromatic heterocyclic group, non-aromatic heterocyclic group, acyl, or phosphono group that may be esterified is exemplified by the same examples as those given for substituents for the alicyclic hydrocarbon group, alicyclic-aliphatic hydrocarbon group, aromatoaliphatic hydrocarbon group, aromatic hydrocarbon group or aromatic heterocyclic group for E above.

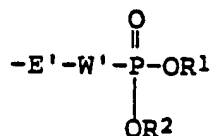
With respect to general formulas (i') and (ii'), the carbon chain of a chain length of 1 to 4 atoms for W, that may be substituted, may be any one, as long as it is a divalent chain whose linear moiety consists of 1 to 4

atoms. The divalent chain constituting the linear moiety is exemplified by alkylene chains represented by $-(CH_2)_{k_1}-$ (k_1 represents an integer from 1 to 4) and alkenylene chains represented by $-(CH_2)_{k_2}-(CH=CH)-(CH_2)_{k_3}-$ (k_2 and k_3 , whether identical or not, represent 0, 1 or 2, the sum of k_2 and k_3 being not more than 4). Said substituent may be any one, as long as it is capable of binding to the divalent chain constituting the linear moiety. Such substituents include lower alkyls having 1 to 6 carbon atoms (e.g., methyl, ethyl, propyl, isopropyl, butyl, isobutyl, sec-butyl, tert-butyl, pentyl, isopentyl, neopentyl, hexyl), lower (C_{3-7}) cycloalkyls (e.g., cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, cycloheptyl), phosphono groups that may be esterified, carboxyl groups that may be esterified and hydroxyl group, with preference given to lower alkyls having 1 to 6 carbon atoms, more preferably C_{1-3} alkyls. Said phosphono group that may be esterified is represented by $P(O)(OR^7)(OR^8)$ (R^7 and R^8 are respectively exemplified by the same examples as those given for R^1 and R^2 below). Said ester of the carboxyl group that may be esterified is exemplified by those resulting from binding of a carboxyl group and an alkyl group having 1 to 6 carbon atoms, such as methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, isopropoxycarbonyl, butoxycarbonyl, isobutoxycarbonyl, sec-butoxycarbonyl, tert-butoxycarbonyl, pentyloxycarbonyl and hexyloxycarbonyl.

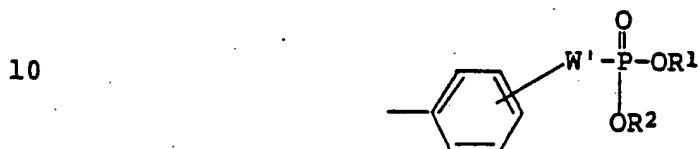
With respect to general formulas (i) and (ii'), E is preferably a divalent aromatic hydrocarbon group, more preferably a monocyclic aromatic hydrocarbon group (e.g., o-phenylene, m-phenylene, p-phenylene).

With respect to general formulas (i') and (ii'), W is preferably an alkylene chain.

The group of general formula (i') is preferably represented by the formula:



5 wherein E' represents an aromatic hydrocarbon group; W' represents a bond or an alkylene chain; R¹ and R² have the same definitions as those given below, and is more preferably represented by the formula:



The substitutonal position of -W'-P(O)(OR¹)(OR²) may be any of the ortho-, meta- and para-positions, but is preferably the para-position.

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The group of general formula (ii') is preferably represented by the formula:

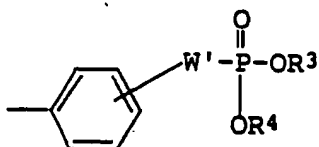


wherein E' represents an aromatic hydrocarbon group; W' represents a bond or an alkylene chain; R³ and R⁴ have the same definitions as those given below, and is more preferably represented by the formula:

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The substitutonal position of $-W'-P(O)(OR^3)(OR^4)$ may be any of the ortho-, meta- and para-positions, but is preferably the para-position.

With respect to general formulas (i) and (i'), the lower alkyl group for R^1 or R^2 is exemplified by linear or branched lower alkyls having 1 to 6 carbon atoms (e.g., methyl, ethyl, propyl, isopropyl, butyl, isobutyl, sec-butyl, tert-butyl, pentyl, isopentyl, neopentyl, hexyl) and lower (C₃-7) cycloalkyls (e.g., cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, cycloheptyl), with preference given to chain lower alkyls having 1 to 6 carbon atoms, more preferably lower alkyls having 1 to 3 carbon atoms. Although R^1 and R^2 may be identical or not, it is preferable that they are identical. R^1 and R^2 may bind together to form a ring; for example, R^1 and R^2 may bind together to form a ring represented by $-Z-$ (Z represents a carbon chain of a chain length of 2 to 4 atoms that may have a side chain).

With respect to general formulas (ii) and (ii'), the lower alkyl group for R^3 or R^4 is exemplified by linear or branched lower alkyls having 1 to 6 carbon atoms (e.g., methyl, ethyl, propyl, isopropyl, butyl, isobutyl, sec-butyl, tert-butyl, pentyl, isopentyl, neopentyl, hexyl) and lower (C₃-7) cycloalkyls (e.g., cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, cycloheptyl), with preference given to chain lower alkyls having 1 to 6 carbon atoms, more preferably lower alkyls having 1 to 3 carbon atoms. Although R^3 and R^4 may be identical or not, it is preferable that they are identical. R^3 and R^4 may bind together to form a ring; for example, R^3 and R^4 may bind

together to form a ring represented by -Z- (Z represents a carbon chain of a chain length of 2 to 4 atoms that may have a side chain).

5 Z is exemplified by the same examples as those given for the carbon chain for W but the chain length is 2 to 4 atoms, specifically those resulting from binding of R¹ and R² or R³ and R⁴, such as -(CH₂)₂-, -(CH₂)₃-, -(CH₂)₄-,
-CH(CH₃)-CH₂-, -CH(CH₃)-CH(CH₃)-, -CH₂-C(CH₃)₂-CH₂-, -CH₂-
10 CH(C₂H₅)-CH₂- and -CH(CH₃)-CH₂-CH(CH₃)-, preferably -(CH₂)₂-, -(CH₂)₃-, -(CH₂)₄- etc., more preferably -(CH₂)₃-. Z may have a side chain. Such side chains include lower alkyls having 1 to 4 carbon atoms (e.g., methyl, ethyl, propyl, isopropyl, butyl, isobutyl, sec-butyl, tert-butyl). The side chain may have one or more substituents; for
15 example, the side chain may be substituted by a hydroxyl group, a halogen, or the like.

With respect to general formulas (I) and (III), the hydrocarbon group for Q₂ that may be substituted is an aliphatic hydrocarbon group, an alicyclic hydrocarbon
20 group, an alicyclic-aliphatic hydrocarbon group, an aromatoaliphatic hydrocarbon group (aralkyl group) or an aromatic hydrocarbon group. Said aliphatic hydrocarbon group is exemplified by saturated aliphatic hydrocarbon groups having 1 to 8 carbon atoms, such as methyl, ethyl,
25 propyl, isopropyl, butyl, isobutyl, sec-butyl, tert-butyl, pentyl, isopentyl, neopentyl, tert-pentyl, hexyl, isohexyl, heptyl and octyl, and unsaturated aliphatic hydrocarbon groups having 2 to 8 carbon atoms, such as etenyl, 1-propenyl, 2-propenyl, 1-butenyl, 2-butenyl, 3-butenyl, 2-methyl-1-propenyl, 1-pentenyl, 2-pentenyl, 3-pentenyl, 4-pentenyl, 3-methyl-2-butenyl, 1-hexenyl, 3-hexenyl, 2,4-hexadienyl, 5-hexenyl, 1-heptenyl, 1-octenyl, etynyl, 1-propynyl, 2-propynyl, 1-butyne, 2-butyne, 3-butyne, 1-pentynyl, 2-pentynyl, 3-pentynyl, 4-pentynyl, 1-hexynyl, 3-hexynyl, 2,4-hexadiynyl, 5-hexynyl, 1-heptyne and 1-octynyl, etc. Said alicyclic hydrocarbon group is
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exemplified by saturated alicyclic hydrocarbon groups having 3 to 7 carbon atoms, such as cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl and cycloheptyl, and unsaturated alicyclic hydrocarbon groups having 5 to 7 carbon atoms, such as 1-cyclopentenyl, 2-cyclopentenyl, 3-cyclopentenyl, 1-cyclohexenyl, 2-cyclohexenyl, 3-cyclohexenyl, 1-cycloheptenyl, 2-cycloheptenyl, 3-cycloheptenyl and 2,4-cycloheptadienyl. Said alicyclic-aliphatic hydrocarbon group is exemplified by groups having 4 to 9 carbon atoms resulting from binding of an alicyclic hydrocarbon group as described above and an aliphatic hydrocarbon group, such as cyclopropylmethyl, cyclopropylethyl, cyclobutylmethyl, cyclopentylmethyl, 2-cyclopentenylmethyl, 3-cyclopentenylmethyl, cyclohexylmethyl, 2-cyclohexenylmethyl, 3-cyclohexenylmethyl, cyclohexylethyl, cyclohexylpropyl, cycloheptylmethyl and cycloheptylethyl. Said aromatoaliphatic hydrocarbon group (aralkyl group) is exemplified by phenylalkyls having 7 to 9 carbon atoms, such as benzyl, phenethyl, 1-phenylethyl, 3-phenylpropyl, 2-phenylpropyl and 1-phenylpropyl, naphthylalkyls having 11 to 13 carbon atoms, such as α -naphthylmethyl, α -naphthylethyl, β -naphthylmethyl and β -naphthylethyl, etc. Said aromatic hydrocarbon group is exemplified by phenyl and naphthyl (α -naphthyl, β -naphthyl).

With respect to general formulas (I) and (II), the heterocyclic group for Q₂, which may be substituted, is exemplified by 5- to 7-membered heterocyclic ring groups containing 1 atom of sulfur, nitrogen or oxygen, 5- or 6-membered heterocyclic ring groups containing 2 to 4 atoms of nitrogen and 5- or 6-membered heterocyclic groups containing 1 or 2 atoms of nitrogen and 1 atom of sulfur or oxygen. These heterocyclic groups may be condensed with a 6-membered ring containing 2 or fewer atoms of nitrogen, a benzene ring or a 5-membered ring containing 1 atom of sulfur. Said heterocyclic group is preferably an aromatic

heterocyclic group, exemplified by 2-pyridyl, 3-pyridyl, 4-pyridyl, 2-pyrimidinyl, 4-pyrimidinyl, 5-pyrimidinyl, 6-pyrimidinyl, 3-pyridazinyl, 4-pyridazinyl, 2-pyrazinyl, 2-pyrrolyl, 3-pyrrolyl, 2-imidazolyl, 4-imidazolyl, 5-imidazolyl, 3-pyrazolyl, 4-pyrazolyl, isothiazolyl, isoxazolyl, 2-thiazolyl, 4-thiazolyl, 5-thiazolyl, 2-oxazolyl, 4-oxazolyl, 5-oxazolyl, 1,2,4-triazol-3-yl, 1,2,3-triazol-4-yl, tetrazol-5-yl, benzimidazol-2-yl, indol-3-yl, benzopyrazol-3-yl, 1H-pyrrolo[2,3-b]pyrazin-2-yl, 1H-pyrrolo[2,3-b]pyridin-6-yl, 1H-imidazo[4,5-b]pyridin-2-yl, 1H-imidazo[4,5-c]pyridin-2-yl and 1H-imidazo[4,5-b]pyrazin-2-yl.

With respect to general formulas (I) and (II) above, the hydrocarbon group or heterocyclic group for Q₂ may have 1 to 3 substituents at any position(s) thereof. Such substituents include aliphatic chain hydrocarbon groups, alicyclic hydrocarbon groups, aryl groups, aromatic heterocyclic groups, non-aromatic heterocyclic groups, halogen atoms, nitro groups, amino groups that may be substituted, acyl groups that may be substituted, hydroxyl groups that may be substituted, thiol groups that may be substituted, carboxyl groups that may be esterified, and phosphono groups that may be esterified. Such aliphatic chain hydrocarbon groups include linear or branched aliphatic hydrocarbon groups such as alkyl groups, preferably those having 1 to 10 carbon atoms, alkenyl groups, preferably those having 2 to 10 carbon atoms, and alkynyl groups having 2 to 6 carbon atoms. Such alkyl groups include methyl, ethyl, propyl, isopropyl, butyl, isobutyl, sec-butyl, tert-butyl, pentyl, isopentyl, neopentyl, tert-pentyl, 1-ethylpropyl, hexyl, isohexyl, 1,1-dimethylbutyl, 2,2-dimethylbutyl, 3,3-dimethylbutyl, 2-ethylbutyl, hexyl, pentyl, octyl, nonyl and decyl. Such alkenyl groups include vinyl, allyl, isopropenyl, 1-propenyl, 2-methyl-1-propenyl, 1-butenyl, 2-butenyl, 3-butenyl, 2-ethyl-1-butenyl, 3-methyl-2-butenyl, 1-pentenyl,

2-pentenyl, 3-pentenyl, 4-pentenyl, 4-methyl-3-pentenyl, 1-hexenyl, 2-hexenyl, 3-hexenyl, 4-hexenyl and 5-hexenyl.

Such alkynyl groups include ethynyl, 1-propynyl, 2-propynyl, 1-butylnyl, 2-butylnyl, 3-butylnyl, 1-pentylnyl, 2-pentylnyl, 3-pentylnyl, 4-pentylnyl, 1-hexynyl, 2-hexynyl, 3-hexynyl, 4-hexynyl and 5-hexynyl.

Such alicyclic hydrocarbon groups include saturated or unsaturated alicyclic hydrocarbon groups such as cycloalkyl groups, cycloalkenyl groups and cycloalkadienyl groups.

Preferable cycloalkyl groups include cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, cycloheptyl, cyclooctyl, bicyclo[2.2.1]heptyl, bicyclo[2.2.2]octyl, bicyclo[3.2.1]octyl, bicyclo[3.2.2]nonyl, bicyclo[3.3.1]nonyl, bicyclo[4.2.1]nonyl and bicyclo[4.3.1]decyl.

Preferable cycloalkenyl groups include 2-cyclopenten-1-yl, 3-cyclopenten-1-yl, 2-cyclohexen-1-yl and 3-cyclohexen-1-yl. Preferable cycloalkadienyl groups include 2,4-cyclopentadien-1-yl, 2,4-cyclohexadien-1-yl and 2,5-cyclohexadien-1-yl. Such aryl groups are monocyclic or

condensed polycyclic aromatic hydrocarbon groups, preferably phenyl, naphthyl, anthryl, phenanthryl, acenaphthylenyl and others, with preference given to phenyl, 1-naphthyl, 2-naphthyl and others. Preferable aromatic heterocyclic groups include aromatic monocyclic

heterocyclic groups such as furyl, thienyl, pyrrolyl, oxazolyl, isoxazolyl, thiazolyl, isothiazolyl, imidazolyl, pyrazolyl, 1,2,3-oxadiazolyl, 1,2,4-oxadiazolyl,

1,3,4-oxadiazolyl, furazanyl, 1,2,3-thiadiazolyl, 1,2,4-thiadiazolyl, 1,3,4-thiadiazolyl, 1,2,3-triazolyl, 1,2,4-triazolyl, tetrazolyl, pyridyl, pyridazinyl, pyrimidinyl,

pyrazinyl and triazinyl, and aromatic condensed heterocyclic groups such as benzofuranyl, isobenzofuranyl, benzo[b]thienyl, indolyl, isoindolyl, 1H-indazolyl, benzimidazolyl, benzoxazolyl, 1,2-benzisoxazolyl,

benzothiazolyl, 1,2-benzisothiazolyl, 1H-benzotriazolyl, quinolyl, isoquinolyl, cinnolinyl, quinazolinyl,

- quinoxaliny, phthalaziny, naphthyliziny, puriny,
pteridiny, carbazolyl, α -carboliny, β -carboliny, γ -
carboliny, acridiny, phenoxaziny, phenothiaziny,
phenaziny, phenoxathiiny, thianthreny, phenanthridiny,
5 phenanthroliny, indoliziny, pyrrolo[1,2-b]pyridaziny,
pyrazolo[1,5-a]pyridyl, imidazo[1,2-a]pyridyl,
imidazo[1,5-a]pyridyl, imidazo[1,2-b]pyridaziny,
imidazo[1,2-a]pyrimidiny, 1,2,4-triazolo[4,3-a]pyridyl and
1,2,4-triazolo[4,3-b]pyridaziny.
- 10 Preferable non-aromatic heterocyclic groups include
oxylany, azetidiny, oxetany, thietany, pyrrolidiny,
tetrahydrofuryl, thiolany, piperiziny, tetraohydropyrano-
yl, morpholiny, thiomorpholiny and piperaziny. Such
halogen atoms include fluorine atoms, chlorin atoms,
15 bromine atoms and iodine atoms, with preference given to
fluorine and chlorine. Such amino groups that may be
substituted include those resulting from substitution of 1
or 2 of alkyls having 1 to 10 carbon atoms, alkenyls having
2 to 10 carbon atoms, aromatic groups and acyl groups
20 having 2 to 10 carbon atoms for amino group ($-NH_2$ group)
(e.g., methylamino, dimethylamino, ethylamino,
diethylamino, dibutylamino, diallylamino, cyclohexylamino,
phenylamino, N-methyl-N-phenylamino, acetylamino,
propionylamino, benzoylamino). Such acyl groups that may
25 be substituted include formyl and groups resulting from
binding of an alkyl having 1 to 10 carbon atoms, alkenyl
having 2 to 10 carbon atoms or aromatic group and a
carbonyl group (e.g., acetyl, propionyl, butyryl,
isobutyryl, valeryl, isovaleryl, pivaloyl, hexanoyl,
30 heptanoyl, octanoyl, cyclobutanecarbonyl,
cyclopentanecarbonyl, cyclohexanecarbonyl, cycloheptan-
ecarbonyl, crotonyl, 2-cyclohexenecarbonyl, benzoyl,
nicotinoyl). Said hydroxyl group that may be substituted
is exemplified by hydroxyl group and hydroxyl groups having
35 an appropriate substituent, particularly a substituent for
use as a hydroxyl-protecting group, such as alkoxy,

alkenyloxy, aralkyloxy, acyloxy and aryloxy. Said alkoxy is preferably an alkoxy having 1 to 10 carbon atoms (e.g., methoxy, ethoxy, propoxy, isopropoxy, butoxy, isobutoxy, sec-butoxy, tert-butoxy, pentyloxy, isopentyloxy, neopentyloxy, hexyloxy, heptyloxy, nonyloxy, cyclobutyloxy, cyclopentyloxy, cyclohexyloxy). Said alkenyloxy is exemplified by those having 1 to 10 carbon atoms such as allyloxy, crotyloxy, 2-pentenylloxy, 3-hexenylloxy, 2-cyclopentenylmethoxy and 2-cyclohexenylmethoxy. Said aralkyloxy is exemplified by phenyl-C₁₋₄ alkyloxys (e.g., benzyloxy, phenethylloxy). Said acyloxy is preferably an alkanoyloxy having 2 to 4 carbon atoms (e.g., acetyloxy, propionylloxy, butyryloxy, isobutyryloxy). Said aryloxy is exemplified by phenoxy and 4-chlorophenoxy.

Said thiol group that may be substituted is exemplified by thiol group and thiol groups having an appropriate substituent, particularly a substituent for use as a thiol-protecting group, such as alkylthio, aralkylthio and acylthio. Said alkylthio is preferably an alkylthio having 1 to 10 carbon atoms (e.g., methylthio, ethylthio, propylthio, isopropylthio, butylthio, isobutylthio, sec-butylthio, tert-butylthio, pentylthio, isopentylthio, neopentylthio, hexylthio, heptylthio, nonylthio, cyclobutylthio, cyclopentylthio, cyclohexylthio). Said aralkylthio is exemplified by phenyl-C₁₋₄ alkylthios (e.g., benzylthio, phenethylthio). Said acylthio is preferably an alkanoylthio having 2 to 4 carbon atoms (e.g., acetylthio, propionylthio, butyrylthio, isobutyrylthio). Said ester resulting from esterification of the carboxyl group that may be esterified is exemplified by those resulting from binding of a carboxyl group and an alkyl group having 1 to 6 carbon atoms, such as methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, isopropoxycarbonyl, butoxycarbonyl, isobutoxycarbonyl, sec-butoxycarbonyl, tert-butoxycarbonyl, pentyloxycarbonyl and hexyloxycarbonyl, those resulting from binding of a carboxyl group and an alkenyl group hav-

ing 3 to 6 carbon atoms, such as allyloxycarbonyl, crotyloxycarbonyl, 2-pentenylloxycarbonyl and 3-hexenylloxycarbonyl, and those resulting from binding of a carbonyl group and an aralkyl group, such as benzyloxycarbonyl and phenethylloxycarbonyl. Said phosphono group that may be esterified is exemplified by those represented by $P(O)(OR^9)(OR^{10})$ (R^9 and R^{10} are respectively exemplified by the same examples as those given for R^1 and R^2 above).

With respect to general formulas (I) and (III) above, substituents for the hydrocarbon group or heterocyclic ring group for Q_2 , that may be substituted, may have 1 or more than 1 appropriate substituents, preferably 1 to 3 substituents, at any possible positions. Such substituents include lower (C_{1-6}) alkyl groups (e.g., methyl, ethyl, propyl, isopropyl, butyl, isobutyl, sec-butyl, tert-butyl, pentyl, isopentyl, neopentyl, hexyl), lower alkenyl groups (e.g., vinyl, allyl, isopropenyl, 1-propenyl, 2-methyl-1-propenyl, 1-butenyl, 2-butenyl, 3-butenyl, 2-ethyl-1-butenyl, 3-methyl-2-butenyl, 1-pentenyl, 2-pentenyl, 3-pentenyl, 4-pentenyl, 4-methyl-3-pentenyl, 1-hexenyl, 2-hexenyl, 3-hexenyl, 4-hexenyl, 5-hexenyl), lower alkynyl groups (e.g., ethynyl, 1-propynyl, 2-propynyl, 1-butyne, 2-butyne, 3-butyne, 1-pentyne, 2-pentyne, 3-pentyne, 4-pentyne, 1-hexynyl, 2-hexynyl, 3-hexynyl, 4-hexynyl, 5-hexynyl), cycloalkyl groups (e.g., cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, cycloheptyl), aryl groups (e.g., phenyl, 1-naphthyl, 2-naphthyl), aromatic heterocyclic groups, non-aromatic heterocyclic groups, aralkyl groups, amino group, N-monosubstitutional amino groups (e.g., methylamino, ethylamino, cyclohexylamino, phenylamino), N,N-disubstitutional amino groups (e.g., dimethylamino, diethylamino, dibutylamino, diallylamino, N-methyl-N-phenylamino), amidino group, acyl groups, carbamoyl group, N-monosubstitutional carbamoyl groups (e.g., methylcarbamoyl, ethylcarbamoyl, cyclohexylcarbamoyl, phenylcarbamoyl), N,N-disubstitutional carbamoyl groups

(e.g., dimethylcarbamoyl, diethylcarbamoyl, dibutylcarbamoyl, diallylcarbamoyl, N-methyl-N-phenylcarbamoyl), sulfamoyl groups, N-monosubstitutional sulfamoyl groups (e.g., methylsulfamoyl, ethylsulfamoyl, cyclohexylsulfamoyl, phenylsulfamoyl), N,N-disubstitutional sulfamoyl groups (e.g., dimethylsulfamoyl, diethylsulfamoyl, dibutylsulfamoyl, diallylsulfamoyl, N-methyl-N-phenylsulfamoyl), carboxyl groups, lower alkoxycarbonyl groups (e.g., methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, isopropoxycarbonyl, butoxycarbonyl, isobutoxycarbonyl, sec-butoxycarbonyl, tert-butoxycarbonyl, pentyloxycarbonyl, hexyloxycarbonyl), hydroxyl group, lower alkoxy groups (e.g., methoxy, ethoxy, propoxy, isopropoxy, butoxy, isobutoxy, sec-butoxy, tert-butoxy, pentyloxy), lower alkenyloxy groups (e.g., allyloxycarbonyl, crotyloxycarbonyl, 2-pentenylloxycarbonyl, 3-hexenylloxycarbonyl), cycloalkyloxy groups (e.g., cyclopropyloxy, cyclobutyloxy, cyclopentyloxy, cyclohexyloxy, cycloheptyloxy), lower alkylthio groups (e.g., methylthio, ethylthio, propylthio, isopropylthio, butylthio, isobutylthio, sec-butylthio, tert-butylthio, pentylthio, isopentylthio, neopentylthio, hexylthio), aralkylthio groups, arylthio groups, sulfo group, cyano group, azide group, halogen atoms (e.g., fluorine, chlorine, bromine, iodine), nitro group, nitroso group, and phosphono groups that may be esterified.

Said aralkyl group is an alkyl group (e.g., methyl, ethyl, propyl, isopropyl, butyl, isobutyl, sec-butyl, tert-butyl, pentyl, isopentyl, neopentyl, hexyl) having an aryl group (e.g., phenyl, 1-naphthyl, 2-naphthyl) as a substituent.

Said aralkylthio group is a thiol group having an aralkyl group as a substituent; the aralkyl group is exemplified by the same examples as those given above. Said arylthio group is a thiol group having an aryl group (e.g., phenyl, 1-naphthyl, 2-naphthyl) as a substituent. Said aromatic heterocyclic group, non-aromatic heterocyclic group and acyl are exemplified by the same examples as those given

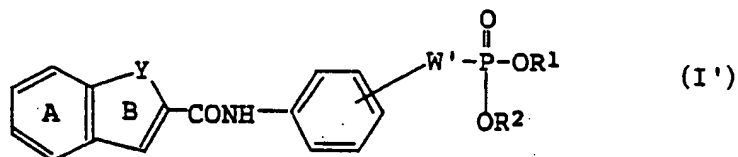
for substituents for the hydrocarbon or heterocyclic ring group that may be substituted for Q_2 . Said phosphono group that may be esterified is represented by $P(O)(OR^{11})(OR^{12})$ (R^{11} and R^{12} are respectively exemplified by the same
 5 examples as those given for R^1 and R^2 above).

With respect to general formulas (I) and (III) above, Q_2 is preferably a hydrogen, a lower alkyl having 1 to 6 carbon atoms (e.g., methyl, ethyl, propyl, isopropyl, butyl, isobutyl, sec-butyl, tert-butyl, pentyl, isopentyl,
 10 neopentyl, hexyl), a lower (C_3 -7) cycloalkyl (e.g., cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, cycloheptyl), or the like, with greater preference given to a hydrogen and lower alkyls having 1 to 6 carbon atoms (more preferably lower alkyls having 1 to 3 carbon atoms).

With respect to general formula (I), the $-CON(Q_1)(Q_2)$ group may be bound to any of the a- and b-positions, but it is preferably bound to the a-position.

The compound of the general formula (I) above is preferably a compound of the general formula (I'):

20



25 wherein ring A is a benzene ring that may be substituted; Y represents a divalent group as a constituent member of ring B forming a 5- to 7-membered ring; W' represents a bond or an alkylene chain; R^1 and R^2 , whether identical or not, represent a hydrogen or a lower alkyl group, or may bind
 30 together to form a ring.

The compound of the present invention is exemplified by 7-cyclohexyl-N-(4-diethoxyphosphorylmethylphenyl)-3,4-dihydronaphthalene-2-carboxamide, 7-cyclohexyl-N-(4-dimethoxyphosphorylmethylphenyl)-3,4-dihydronaphthalene-2-
 35 carboxamide, N-(4-diethoxyphosphorylmethylphenyl)naphthalene-2-carboxamide, N-(4-diethoxyphosphorylmethylphenyl)-

6,7-methylenedioxy-2-oxochromene-3-carboxamide, 7-cyclohexyl-N-(4-trimethylenedioxyphosphorylmethylphenyl)-3,4-dihydronaphthalene-2-carboxamide, 7-cyclohexyl-N-(4-tetramethylenedioxyphosphorylmethylphenyl)-3,4-dihydronaphthalene-2-carboxamide, N-(4-diethoxyphosphorylmethylphenyl)-3,4-dihydronaphthalene-2-carboxamide, 7-phenyl-N-(4-trimethylenedioxyphosphorylmethylphenyl)-3,4-dihydronaphthalene-2-carboxamide, and 7-phenyl-N-(4-tetramethylenedioxyphosphorylmethylphenyl)-3,4-dihydronaphthalene-2-carboxamide.

The salt of the compound of the present invention, represented by general formula (I) including the general formula (I'), is preferably a pharmacologically acceptable salt, exemplified by salts with inorganic bases, salts with organic bases, salts with inorganic acids, salts with organic acids and salts with basic or acidic amino acids. Preferable salts with inorganic bases include alkali metal salts such as sodium salt and potassium salt, alkaline earth metal salts such as calcium salt and magnesium salt, aluminum salt and ammonium salt. Preferable salts with organic bases include salts with trimethylamine, triethylamine, pyridine, picoline, ethanolamine, diethanolamine, triethanolamine, dicyclohexylamine and N,N'-dibenzylethylenediamine. Preferable salts with inorganic acids include salts with hydrochloric acid, hydrobromic acid, nitric acid, sulfuric acid and phosphoric acid. Preferable salts with organic acids include salts with formic acid, acetic acid, trifluoroacetic acid, fumaric acid, oxalic acid, tartaric acid, maleic acid, citric acid, succinic acid, malic acid, methanesulfonic acid, benzenesulfonic acid and p-toluenesulfonic acid. Preferable salts with basic amino acids include salts with arginine, lysine and ornithine. Preferable salts with acidic amino acids include salts with aspartic acid and glutamic acid.

The compound of the present invention (or salt thereof), represented by general formula (I) (hereinafter referred to briefly as compound (I) including salts thereof and the compounds of the general formula (I') and their salts), can be administered orally or non-orally, singly or
5 as formulated with a pharmacologically acceptable carrier, in the form of solid preparations such as tablets, capsules, granules and powders, or liquid preparations such as syrups and injectable preparations.

10 Pharmacologically acceptable carriers are various organic or inorganic carrier substances in common use as pharmaceutical materials, including excipients, lubricants, binders and disintegrating agents for solid preparations, and solvents, dissolution aids, suspending agents,
15 isotonizing agents, buffers and soothing agents for liquid preparations. Other pharmaceutical additives such as preservatives, antioxidants, coloring agents and sweetening agents may be used as necessary. Preferable excipients include lactose, sucrose, D-mannitol, starch, crystalline
20 cellulose and light silicic anhydride. Preferable lubricants include magnesium stearate, calcium stearate, talc and colloidal silica. Preferable binders include crystalline cellulose, sucrose, D-mannitol, dextrin, hydroxypropyl cellulose, hydroxypropylmethyl cellulose and
25 polyvinylpyrrolidone. Preferable disintegrating agents include starch, carboxymethyl cellulose, carboxymethyl cellulose calcium, crosscarmellose sodium and carboxymethyl starch sodium. Preferable solvents include water for
injection, alcohol, propylene glycol, macrogol, sesame oil
30 and corn oil. Preferable dissolution aids include polyethylene glycol, propylene glycol, D-mannitol, benzyl benzoate, ethanol, tris-aminomethane, cholesterol, triethanolamine, sodium carbonate and sodium citrate. Preferable suspending agents include surfactants such as
35 stearyltriethanolamine, sodium lauryl sulfate, laurylamino-propionic acid, lecithin, benzalkonium chloride,

benzethonium chloride and monostearic glycerol, and hydrophilic polymers such as polyvinyl alcohol, polyvinylpyrrolidone, carboxymethyl cellulose sodium, methyl cellulose, hydroxymethyl cellulose, hydroxyethyl cellulose and hydroxypropyl cellulose. Preferable isotonicizing agents include sodium chloride, glycerol and D-mannitol. Preferable buffers include buffer solutions of phosphates, acetates, carbonates and citrates. Preferable soothing agents include benzyl alcohol. Preferable preservatives include p-oxybenzoic acid esters, chlorobutanol, benzyl alcohol, phenethyl alcohol, dehydroacetic acid and sorbic acid. Preferable antioxidants include sulfites and ascorbic acid.

The present invention further provides a method of producing the compound (I).

The compound (I) can be produced by known methods, such as those described below. The salts of compounds represented by general formulas (II), (III), (I-1) and (I-2) below are the same as those of compound (I).

And, in each of the below-mentioned reactions, when the starting compound has amino group, carboxyl group or hydroxyl group as the substituent, it may have a protective group generally used in the peptide chemistry. After completion of the reaction, the target compound can be obtained by removing the protective group upon necessity.

Examples of the amino-protecting group include optionally substituted C₁₋₆ alkyl carbonyl (e.g. formyl, methyl carbonyl and ethyl carbonyl), phenyl carbonyl, C₁₋₆ alkyl-oxycarbonyl (e.g. methoxycarbonyl and ethoxycarbonyl), phenyloxycarbonyl (e.g. benzoxycarbonyl), C₇₋₁₀ aralkyl-carbonyl (e.g. benzyloxycarbonyl), trityl and phthaloyl. Examples of substituents of them include halogen atoms (e.g. fluoro, chloro, bromo and iodo), C₁₋₆ alkyl-carbonyl (e.g. methylcarbonyl, ethylcarbonyl and

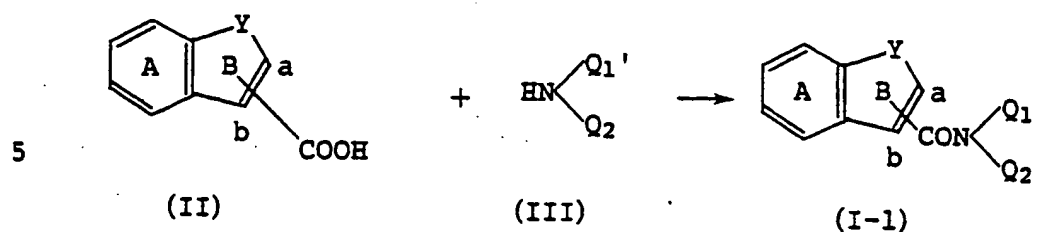
butylcarbonyl) and nitro group, and the number of the substituents ranges from about 1 to 3.

5 Examples of the carboxyl-protecting group include C₁₋₆ alkyl (e.g. methyl, ethyl, n-propyl, i-propyl, n-butyl and tert-butyl), phenyl, trityl and silyl. Examples of substituents of them include halogen atoms (e.g. fluoro, chloro, bromo and iodo), C₁₋₆ alkylcarbonyl (formyl, methylcarbonyl, ethylcarbonyl and butylcarbonyl) and nitro group, and the number of the substituents ranges from about 1 to 3.

10 Examples of the hydroxyl-protecting group include for example, optionally substituted C₁₋₆ alkyl (e.g. methyl, ethyl, n-propyl, i-propyl, n-butyl and tert-butyl), phenyl, C₇₋₁₀ aralkyl (e.g. benzyl), C₁₋₆ alkylcarbonyl (e.g. formyl, methylcarbonyl and ethylcarbonyl), phenyloxycarbonyl, C₇₋₁₀ aralkyloxycarbonyl (e.g. benzyloxycarbonyl), pyranyl, furanyl and silyl. As the substituents mentioned above, halogen atoms (e.g. fluoro, chloro, bromo and iodo), C₁₋₆ alkyl, phenyl, C₇₋₁₀ aralkyl and nitro group were used. The number of substituents ranges from about 1 to 4.

20 And, the protecting groups can be introduced or removed by per se known means or those analogous thereto (for example, the method as described in PROTECTIVE GROUPS IN ORGANIC CHEMISTRY (J.F.W. McOmie et al., Plenum Press)). More specifically, those protecting groups are removed by, for example, acid, base, reduction, ultraviolet ray, hydrazine, phenylhydrazine, sodium N-methyldithiocarbamate, tetrabutyl ammonium fluoride or palladium acetate.

30 Method A



wherein the symbols have the same definitions as those given above.

10 In this method, compound (I-1) is produced by reacting compound (II) with phosphonate derivative (III).

 The condensation reaction of compounds (II) and (III) is carried out by an ordinary means of peptide synthesis. Any optionally chosen known method can be used for this peptide synthesis. Such methods include those described by

15 M. Bodansky and M.A. Ondetti in *Peptide Synthesis*, Interscience Publishers, New York (1966), by F.M. Finn and K. Hofmann in *The Proteins*, Vol. 2, edited by H. Nenrath and R.L. Hill, Academic Press Inc., New York (1976), and by

20 Nobuo Izumiya et al. in *Peptide Gosei No Kiso To Jikken* (in Japanese), Maruzen (1985), respectively known as the azide method, the chloride method, the acid anhydride method, the mixed acid anhydride method, the DCC method, the active ester method, the method using Woodward reagent K, the

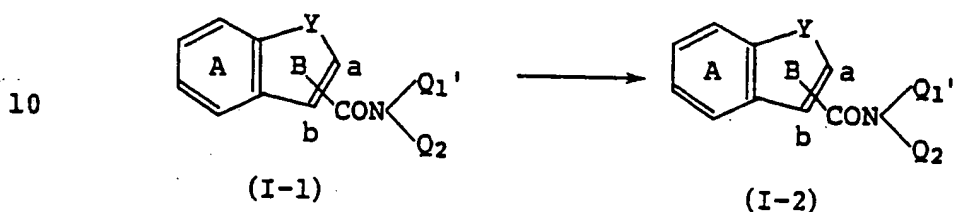
25 carbonyldiimidazole method, the oxidation reduction method, the DCC/HONB method, and the method using diethyl phosphorocyanidate (DEPC). This condensing reaction can be carried out in a solvent. The solvent is exemplified by anhydrous or hydrated *N,N*-dimethylformamide, dimethyl

30 sulfoxide, pyridine, chloroform, dichloromethane, tetrahydrofuran, dioxane, acetonitrile, and appropriate mixtures thereof. Reaction temperature is normally about -20 to 50°C, preferably about -10 to 30°C. Reaction time is normally about 1 to 100 hours, preferably about 2 to 40

35 hours.

The thus-obtained phosphonate derivative (I-1) can be isolated and purified by known means of separation and purification, such as concentration, concentration under reduced pressure, solvent extraction, crystallization, recrystallization, redissolution and chromatography.

Method B



wherein Q_1'' represents the formula $-X-P(O)(OH)_2$; the other symbols have the same definitions as those given above.

In this method, phosphonate derivative (I-1) as produced by method A is subjected to a hydrolysis reaction to yield corresponding phosphonic acid (I-2).

This reaction is carried out in a solvent that does not interfere with the reaction, using an inorganic acid such as hydrochloric acid or hydrobromic acid, or a halogenated trialkylsilane.

When an inorganic acid such as hydrochloric acid or hydrobromic acid is used, useful solvents include alcohols such as methanol, ethanol, 2-methoxyethanol, ethylene glycol, propanol and butanol, water, and mixtures thereof. The amount of acid used is normally in excess, reaction temperature being normally about 0 to 150°C, preferably about 30 to 100°C; reaction time being about 1 to 50 hours.

When a halogenated alkylsilane such as chlorotrimethylsilane, bromotrimethylsilane or iodotrimethylsilane is used, useful solvents include halogenated hydrocarbons such as carbon tetrachloride, chloroform, dichloromethane, 1,2-dichloroethane and 1,1,2,2-tetrachloroethane, acetonitrile, and mixtures thereof.

The amount of halogenated alkylsilane used is normally about 1 to 10 equivalents, preferably about 2 to 5 equivalents, per equivalent of compound (I-1). Reaction temperature is normally about -30 to 100°C, preferably about -10 to 50°C, reaction time being about 30 minutes to 100 hours.

The thus-obtained phosphonic acid can be converted into a salt by a conventional treatment with a base such as potassium hydroxide, sodium hydroxide, sodium methoxide, ammonia or organic amine.

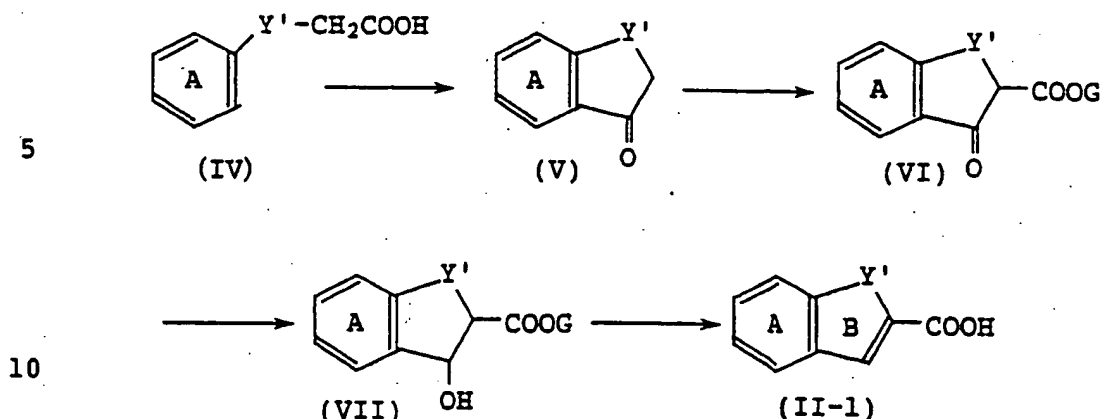
The thus-obtained phosphonic acid derivative (I-2) can be isolated and purified by known means of separation and purification, such as concentration, concentration under reduced pressure, solvent extraction, crystallization, recrystallization, redissolution and chromatography.

Starting material compound (II) for method A may be a published known compound as such, or can easily be synthesized by methods described in scientific papers and patent documents [e.g., Organic Synthesis, Vol. 26, p. 28 (1946); Japanese Patent Unexamined Publication No. 230570/1989, Bull. Soc. Chim. Fr., p. 512 (1950); Organic Synthesis, Collective vol. 3, p. 165 (1955)] or modifications thereof. For example, a compound of general formula (II) further represented by general formula (II-1) is produced by methods C-1 and C-2.

30

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Method C-1



In the above formulas, G represents a lower alkyl group; Y' represents an unsaturated-bond-free divalent group as a constituent member of ring B forming a 5- to 8-membered ring; the other symbols have the same definitions as those given above.

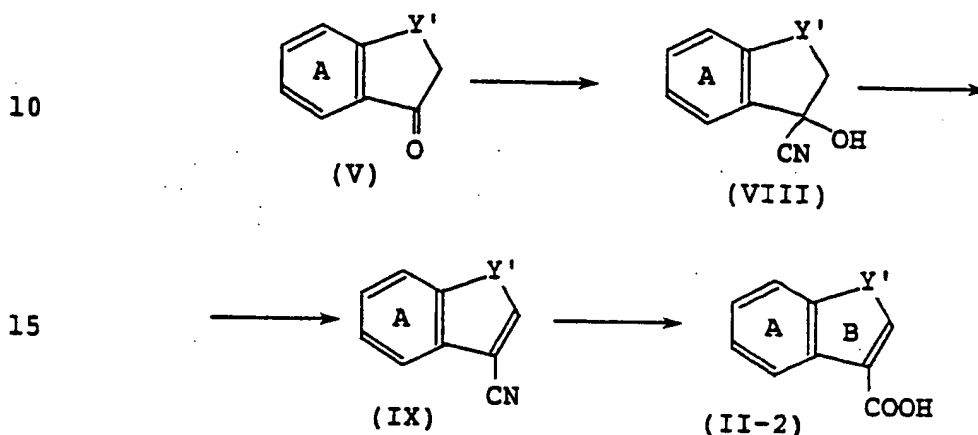
The lower alkyl group for G is exemplified by the same examples of lower alkyl groups as those given for R¹ or R² above but having 1 to 4 carbon atoms.

In this method, a compound of general formula (IV) is first heated in the presence of polyphosphoric acid, or compound (IV) is converted into an acid chloride using thionyl chloride, oxalyl chloride, phosphorus oxychloride, phosphorus pentachloride, or the like, after which it is cyclized by an ordinary process of Friedel-Crafts reaction to yield compound (V). Compound (V) is then reacted with a carbonate in the presence of a base to yield keto ester (VI). Compound (VI) is converted into compound (VII) by catalytic hydrogenation or reduction with sodium borohydride, or the like. After ester hydrolysis reaction, compound (VII) is heated in the presence of an acid to yield unsaturated carboxylic acid (II-1).

Most species of compound (V), that serve as synthesis intermediates for method C, are known in the literature. For example, they are described in the Chemical and Phar-

maceutical Bulletin, Vol. 26, p. 504 (1978), the Chemical and Pharmaceutical Bulletin, Vol. 31, p. 2349 (1983), the Chemical and Pharmaceutical Bulletin, Vol. 32, p. 130 (1984), and the Journal of the Agricultural Chemical Society of Japan, Vol. 26, p. 28 (1946). These compounds can be converted into compound (II-1) by method C-1.

Method C-2



wherein the symbols have the same definitions as those given above.

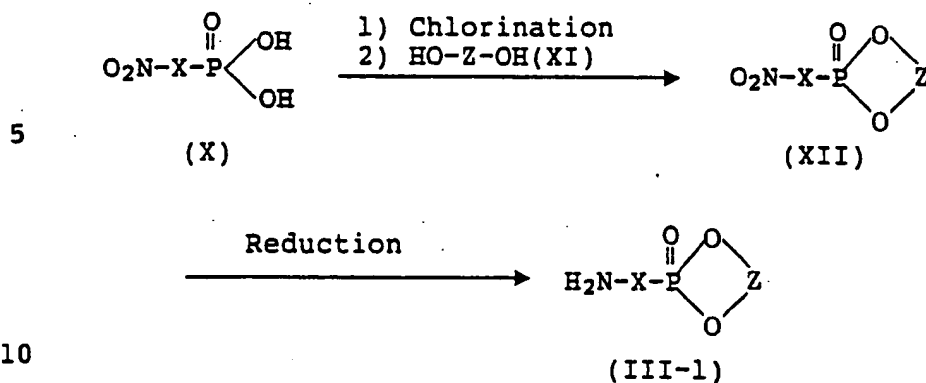
20 In this method, a compound of general formula (V) is first converted into cyanohydrin (VIII) by a known method, followed by dehydration reaction, to yield compound (IX). Compound (IX) is subjected to a known acid or alkaline hydrolysis reaction to yield compound (II-2).

25 Compound (III-1), a compound of general formula (III) having a ring formed cooperatively by R^3 and R^4 can, for example, be produced by method D.

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Method D



In the above formulas, the symbols have the same definitions as those given above.

15 In this method, a compound of general formula (X) is reacted with a chlorinating agent and then reacted with diol (XI) to yield compound (XII). Compound (XII) is then reduced to compound (III-1).

20 Chlorination of compound (X) is carried out in an appropriate solvent or without solvent. The solvent is exemplified by aromatic hydrocarbons such as benzene, toluene and xylene, ethers such as dioxane, tetrahydrofuran and dimethoxyethane, pyridine, chloroform, dichloromethane, 1,2-dichloroethane, 1,1,2,2-tetrachloroethane, and mixtures thereof. Chlorinating agents include thionyl chloride, 25 oxalyl chloride, phosphorus oxychloride and phosphorus pentachloride, with preference given to thionyl chloride and oxalyl chloride. It is advantageous that this reaction be carried out in the presence of a catalytic amount of N,N-dimethylformamide. Reaction temperature is normally 30 about -100 to 150°C, preferably about -80 to 100°C. The amount of chlorinating agent used is normally about 1 to 10 mol equivalents, preferably about 1 to 5 mol equivalents per mol equivalent of compound (X). Reaction time is normally about 0.5 to 10 hours. Subsequently, compound (XII) 35 is produced by reaction with diol (XI). This reaction is carried out in an appropriate solvent in the presence of a

base. The solvent is exemplified by aromatic hydrocarbons such as benzene, toluene and xylene, ethers such as dioxane, tetrahydrofuran and dimethoxyethane, acetonitrile, chloroform, dichloromethane, 1,2-dichloroethane, 1,1,2,2-tetrachloroethane, and mixtures thereof. The base is exemplified by alkali metal salts such as sodium hydroxide, potassium hydroxide, potassium carbonate, sodium carbonate and sodium hydrogen carbonate, amines such as pyridine, triethylamine and N,N-dimethylaniline, sodium hydride and potassium hydride. The amount of base used is preferably about 1 to 5 mol equivalents per mol equivalent of compound (X). The amount of diol used is preferably about 1 to 5 mol equivalents per mol equivalent of compound (X). This reaction is normally carried out at about -80 to 150°C, preferably about -80 to 80°C, over a period of about 1 to 50 hours.

The reducing reaction of compound (XII) can be carried out by a known method. Useful methods include reduction with metal hydrides, reduction with metal-hydrogen complex compounds, reduction with diborane or substituted borane, and catalytic hydrogenation. In other words, this reaction is achieved by treating compound (XII) with a reducing agent. Reducing agents include alkali metal borohydrides (e.g., sodium borohydride, lithium borohydride), metal-hydrogen complex compounds such as lithium aluminum hydride, metal hydrides such as sodium hydride, organic tin compounds (e.g., triphenyltin hydride), metals and metal salts such as nickel compounds and zinc compounds, catalytic reducing agents based on a combination of a transient metal such as palladium, platinum or rhodium and hydrogen, and diborane. It is advantageous that this reaction be carried out by catalytic reduction using a combination of a transient metal such as palladium, platinum or rhodium and hydrogen. This reaction is carried out in an organic solvent that does not affect the reaction. Such solvents include aromatic hydrocarbons such as benzene, toluene and

xylylene, halogenated hydrocarbons such as chloroform, carbon tetrachloride, dichloromethane, 1,2-dichloroethane and 1,1,2,2-tetrachloroethane, ethers such as diethyl ether, tetrahydrofuran and dioxane, alcohols such as methanol, ethanol, propanol, isopropanol and 2-methoxyethanol, amides such as N,N-dimethylformamide, and mixtures thereof, chosen as appropriate for the reducing agent. Reaction temperature is normally about -20 to 150°C, preferably about 0 to 100°C, reaction time being about 1 to 24 hours.

10 The thus-obtained compound (III-1) can be isolated and purified by known means of separation and purification, such as concentration, concentration under reduced pressure, solvent extraction, crystallization, recrystallization, redissolution and chromatography.

15 The compound (I) can be used to prevent and treat various metabolic bone diseases, such as osteoporosis, in humans and non-human animals (e.g., mice, rats, cats, dogs, rabbits, bovines, swines) because it potently stimulates osteogenesis. With low toxicity, the compound (I) can be safely used. For example, when the compound of Example 1 20 below was administered to mice at a dose of 100 mg/kg orally, or at a dose of 50 mg/kg intraperitoneally, no death occurred. Also, when the compound of Example 45 was administered to mice at a dose of 300 mg/kg orally, or at a 25 dose of 200 mg/kg intraperitoneally, no death occurred.

The compound (I) can be used as an osteogenesis stimulator, e.g., a prophylactic/therapeutic agent for osteogenesis (bone formation), or a bone fracture healing promoter.

30 The compound (I) is administered at a daily dose of 5 to 1,000 mg, preferably 10 to 600 mg, as the active ingredient, depending on patient condition and weight and method of administration, for each adult (weighing 50 kg), in 1 to 3 portions per day, in the case of oral 35 administration.

The compound (I) can be used advantageously to prevent and treat various metabolic bone diseases, such as osteoporosis, in humans and non-human animals because it potently promotes osteogenesis.

5

Best Mode for Carrying Out the Invention

The present invention is hereinafter described in more detail by means of the following test example, reference examples and working examples, which examples, however, do not by any means limit the invention.

10

Test Example

Bone formation-stimulating action

Using stromal cells prepared from the femoral bone marrow of a normal rat, alkaline phosphatase activity was determined as an index of osteogenesis. Specifically, stromal cells, prepared from the femoral bone marrow of a 7-week-old male Sprague-Dawley rat according to the method of Maniopoulos et al. [Cell Tissue Research, Vol. 254, p. 317 (1988)], were cultured in an α -MEM (minimum essential medium) solution containing both dexamethasone (10^{-7} M) and β -glycerophosphoric acid (10^{-2} M) to form mineralized bone-like tissue in vitro. One week later, the test compound (10^{-7} M or 10^{-5} M) was added to the confluent cells, followed by 10 to 14 more days of culture in the above culture medium. After washing with phosphate buffer, the cells were scraped into with 0.2% Nonidet P-40, sonicated and centrifuged at 3,000 rpm for 10 minutes. The resulting supernatant was used for assay of alkaline phosphatase activity by the method of Lowry et al. [Journal of Biological Chemistry, Vol. 207, p. 19 (1954)]. The values obtained are given in mean \pm SE in Table 1. The data were statistically analyzed by Student's t-test.

35

Table 1

(1) Experiment 1

5	Compound (Example Number)	Concen- tration (M)	Alkaline Phosphatase Activity (nmol p-nitrophenol/min/well)
	Control	Not added	221.8 ± 14.4
	1	10 ⁻⁵	1144.8 ± 51.5**

10 **; p < 0.01 vs control

(2) Experiment 2

15	Compound (Example Number)	Concen- tration (M)	Alkaline Phosphatase Activity (nmol p-nitrophenol/min/well)
	Control	Not added	419.2 ± 25.0
	19	10 ⁻⁵	1572.3 ± 68.5**

**; p < 0.01 vs control

20 (3) Experiment 3

25	Compound (Example Number)	Concen- tration (M)	Alkaline Phosphatase Activity (nmol p-nitrophenol/min/well)
	Control	Not added	397.2 ± 32.0
	32	10 ⁻⁵	978.3 ± 96.5**

**; p < 0.01 vs control

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As stated above, the compound (I), exhibits excellent stimulation of expression of the osteoblast phenotype and is useful as a prophylactic/therapeutic drug for metabolic bone diseases, including osteoporosis. Any bone formation-stimulating compound possessing such activity is applicable to the treatment of bone fractures, bone defects, and bone diseases such as osteoarthritis in the field of orthopedics. They are also expected to be effective in the field of dentistry, including repair of periodontal tissue defects due to periodontitis, stabilization of artificial tooth roots, ridge formation and repair of cleft palate.

The room temperature in the below Reference Examples and Examples ranges from about 15°C to about 25°C.

Reference Example 1

To a suspension of powdered anhydrous aluminum chloride (16.0 g) in 1,2-dichloroethane (160 ml), ethyl succinyl chloride (19.8 g) and then phenylcyclohexane (16.0 g) were added dropwise under ice cooling conditions. After refluxing for 2.5 hours, the reaction mixture was poured into 6 N HCl (50 ml), followed by stirring for 1 hour. The organic layer was collected, while the aqueous layer was extracted with dichloromethane. The extract was combined with the organic layer, washed successively with 3 N HCl, water and brine, and dried (MgSO₄), after which the solvent was evaporated off. The residual oil was subjected to silica gel column chromatography and eluted with ethyl acetate-hexane (1:9, v/v) to yield ethyl 3-(4-cyclohexylbenzoyl)propionate (14.3 g, 50%), which was then recrystallized from hexane to yield colorless prisms having a melting point of 54-55°C.

Reference Example 2

Ethyl 3-(3,4-dimethylbenzoyl)propionate, as an oil, was obtained by reaction of o-xylene and ethyl succinyl chloride in the same manner as in Reference Example 1.

NMR (δ ppm in CDCl_3): 1.26 (3H, t, $J=7.0$ Hz), 2.31 (6H, s), 2.74 (2H, t, $J=6.7$ Hz), 3.28 (2H, t, $J=6.7$ Hz), 4.16 (2H, q, $J=7.0$ Hz), 7.18-7.26 (1H, m), 7.69-7.75 (2H, m)

5 Reference Example 3

To a solution of ethyl 3-(4-cyclohexylbenzoyl)propionate (19.6 g) in methanol (150 ml), 2 N KOH (102 ml) was added, followed by stirring at room temperature for 1.5 hours. The reaction mixture was poured into water (200 ml), acidified with concentrated hydrochloric acid, and extracted with ethyl acetate. The ethyl acetate layer was washed with water and dried (MgSO_4), after which the solvent was evaporated off, to yield 3-(4-cyclohexylbenzoyl)propionic acid (10.8 g, 61%), which was then
10 recrystallized from isopropyl ether to yield colorless prisms having a melting point of 140-141°C.
15

Reference Example 4

Ethyl 3-(3,4-dimethylbenzoyl)propionate was treated in the same manner as in Reference Example 3 to yield
20 3-(3,4-dimethylbenzoyl)propionic acid, which was then recrystallized from isopropyl ether to yield colorless prisms having a melting point of 131-132°C.

25 Reference Example 5

To a mixture of succinic anhydride (33.02 g), powdered anhydrous aluminum chloride (88.0 g), nitrobenzene (50 ml) and 1,2-dichloroethane (150 ml), isopropylbenzene (40.0 g) was added dropwise under ice cooling conditions. After
30 refluxing for 2 hours, the reaction mixture was poured into ice water; concentrated hydrochloric acid (80 ml) was added, followed by stirring for 1 hour. The organic layer was collected, while the aqueous layer was extracted with dichloromethane. The extract was combined with the organic
35 layer, washed with water, and dried (MgSO_4), after which the solvent was evaporated off. The residual crystals were

collected by filtration with hexane to yield 3-(4-isopropylbenzoyl)propionic acid (30.9 g, 43%), which was then recrystallized from ethyl acetate-hexane to yield light brown prisms having a melting point of 142-144°C.

5

Reference Example 6

A solution of 3-(4-cyclohexylbenzoyl)propionic acid (10.7 g), acetic acid (100 ml) and perchloric acid (2.3 ml) was hydrogenated in the presence of 5% palladium carbon (50% wet, 3.0g) at room temperature under ordinary pressure. After removal of the catalyst by filtration, the filtrate was concentrated under reduced pressure. After water (100 ml) was added, the residue was extracted with ethyl acetate. The ethyl acetate layer was washed with water and brine, and dried (MgSO₄), after which the solvent was evaporated off, to yield 4-(4-cyclohexylphenyl)butyric acid (10.4 g, 100%) as an oil.

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NMR (δ ppm in CDCl₃): 1.35-1.82 (10H, m), 2.00 (2H, t, $J=7$ Hz), 2.35 (2H, t, $J=7$ Hz), 2.47 (1H, broad s), 2.62 (2H, t, $J=7$ Hz), 7.12 (4H, s), 9.06 (1H, broad s)

Reference Example 7

3-(4-Isopropylbenzoyl)propionic acid was subjected to catalytic hydrogenation in the same manner as in Reference Example 6 to yield 4-(4-isopropylphenyl)butyric acid, which was then recrystallized from hexane to yield colorless prisms having a melting point of 50-51°C.

25

Reference Example 8

3-(3,4-Dimethylbenzoyl)propionic acid was subjected to catalytic hydrogenation in the same manner as in Reference Example 6 to yield 4-(3,4-dimethylphenyl)butyric acid, which was then recrystallized from dichloromethane-hexane to yield colorless prisms having a melting point of 50-51°C.

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Reference Example 9

To a mixture of 4-(4-cyclohexylphenyl)butyric acid (10.2 g), thionyl chloride (7.4 g) and toluene (50 ml), pyridine (1 drop) was added. After refluxing for 1.5 hours, the solvent was evaporated off under reduced pressure. The residue was dissolved in dichloromethane (20 ml); this solution was added dropwise to a suspension of powdered anhydrous aluminum chloride (8.3 g) in dichloromethane (100 ml) under ice cooling conditions. After stirring at room temperature for 3 hours, the reaction mixture was poured into 1.2 N HCl (150 ml), followed by stirring for 30 minutes. The organic layer was collected, while the aqueous layer was extracted with dichloromethane. The extract was combined with the organic layer, successively washed with water and brine, and dried (MgSO₄), after which the solvent was evaporated off. The residual oil was subjected to silica gel column chromatography and eluted with ethyl acetate-hexane (1:10, v/v) to yield 7-cyclohexyl-1-tetralone (9.4 g, 100%) as an oil.

NMR (δ ppm in CDCl₃): 1.40-1.79 (10H, m), 2.10 (2H, m), 2.52 (1H, broad s), 2.64 (2H, t, $J=6$ Hz), 2.92 (2H, t, $J=6$ Hz), 7.16 (1H, d, $J=9$ Hz), 7.33 (1H, dd, $J=8$ & 2 Hz), 7.90 (1H, d, $J=2$ Hz)

Reference Example 10

4-(4-Isopropylphenyl)butyric acid was treated in the same manner as in Reference Example 9 to yield 7-isopropyl-1-tetralone as an oil.

NMR (δ ppm in CDCl₃): 1.25 (6H, d, $J=7$ Hz), 2.11 (2H, m), 2.64 (2H, t, $J=6.8$ Hz), 2.89-2.96 (3H, m), 7.18 (1H, d, $J=8.0$ Hz), 7.35 (1H, dd, $J=8.0$ & 2.2 Hz), 7.91 (1H, d, $J=2.2$ Hz)

Reference Example 11

4-(3,4-Dimethylphenyl)butyric acid was treated in the same manner as in Reference Example 9 to yield 6,7-

dimethyl-1-tetralone, which was then recrystallized from hexane to yield colorless prisms having a melting point of 47-48°C.

5 Reference Example 12

 A mixture of 7-cyclohexyl-1-tetralone (9.4 g), sodium methoxide (8.9 g) and dimethyl carbonate (65 ml) was refluxed for 30 minutes in a nitrogen gas stream. After the reaction mixture was cooled, the resulting crystals
10 were collected by filtration and suspended in ethyl acetate (250 ml), followed by addition of 6 N HCl (50 ml). The organic layer was collected, while the aqueous layer was extracted with ethyl acetate. The extract was combined with the organic layer, successively washed with water and
15 brine, and dried (MgSO₄), after which the solvent was evaporated off, to yield methyl 7-cyclohexyl-1-tetralone-2-carboxylate (8.6 g, 74%) as an oil.

 NMR (δ ppm in CDCl₃): 1.37-1.80 (10H, m), 2.27-2.77 (4H, m), 2.54 (1H, broad s), 2.80 (3H, m), 2.99 (1H, t, $J=6$ Hz),
20 7.10-7.40 (2H, m), 7.65 (0.5H, d, $J=2$ Hz), 7.89 (0.5H, d, $J=2$ Hz)

 Reference Example 13

 7-Isopropyl-1-tetralone was treated in the same manner
25 as in Reference Example 12 to yield methyl 7-isopropyl-1-tetralone-2-carboxylate as an oil.

 NMR (δ ppm in CDCl₃): 1.21-1.29 (6H, m), 2.35-3.03 (5H, m), 3.61 (1/4H, dd, $J=10.0$ & 5.2 Hz), 3.78 (3/4H, s), 3.82 (9/4H, s), 7.07-7.92 (3H, m), 12.47 (3/4H, s)

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 Reference Example 14

 6,7-Dimethyl-1-tetralone was treated in the same manner as in Reference Example 12 to yield methyl 6,7-dimethyl-1-tetralone-2-carboxylate, which was then re-
35 crystallized from ethyl acetate-hexane to yield colorless prisms having a melting point of 80-81°C.

Reference Example 15

5,7-Dimethyl-1-tetralone was treated in the same manner as in Reference Example 12 to yield methyl 5,7-dimethyl-1-tetralone-2-carboxylate as an oil.

NMR (δ ppm in CDCl_3): 2.26 (3H, s), 2.32 (3H, s), 2.30-3.00 (4H, m), 3.58 (1/2H, dd, $J=10.0$ & 5.0 Hz), 3.77 (3/2H, s), 3.82 (3/2H, s), 7.03 (1/2H, s), 7.20 (1/2H, s), 7.51 (1/2H, s), 12.40 (1/2H, s)

Reference Example 16

Methyl 7-cyclohexyl-1-tetralone-2-carboxylate (8.6 g) was dissolved in dichloromethane (40 ml)-methanol (50 ml). To this solution, sodium borohydride (1.13 g) was added in small portions at room temperature. The reaction mixture was poured into water (80 ml) and extracted with dichloromethane. The dichloromethane layer was successively washed with water and brine, and dried (MgSO_4), after which the solvent was distilled off. The residual oil was dissolved in methanol (40 ml), followed by dropwise addition of 2 N NaOH (45 ml) at room temperature and stirring for 1 hour. The reaction mixture was washed with ether; the aqueous layer was acidified with concentrated hydrochloric acid and extracted with dichloromethane. The dichloromethane layer was successively washed with water and brine, and dried (MgSO_4), after which the solvent was evaporated off. To the residual oil, dioxane (25 ml) and concentrated hydrochloric acid (4.2 ml) were added, followed by stirring at 90°C for 40 minutes, after which the mixture was concentrated under reduced pressure. After water was added, the residue was extracted with ethyl acetate. The ethyl acetate layer was successively washed with water and brine, and dried (MgSO_4), after which the solvent was evaporated off, to yield 7-cyclohexyl-3,4-dihydronaphthalene-2-carboxylic acid (1.57 g, 20%), which

was then recrystallized from ethanol to yield colorless prisms having a melting point of 179-180°C.

Reference Example 17

5 Methyl 7-isopropyl-1-tetralone-2-carboxylate was treated in the same manner as in Reference Example 16 to yield 7-isopropyl-3,4-dihydronaphthalene-2-carboxylic acid, which was then recrystallized from ethyl acetate-hexane to yield colorless needles having a melting point of 160-
10 162°C.

Reference Example 18

 Methyl 6,7-dimethyl-1-tetralone-2-carboxylate was treated in the same manner as in Reference Example 16 to
15 yield 3,4-dihydro-6,7-dimethylnaphthalene-2-carboxylic acid, which was then recrystallized from chloroform-hexane to yield colorless prisms having a melting point of 222-223°C.

Reference Example 19

 Methyl 5,7-dimethyl-1-tetralone-2-carboxylate was treated in the same manner as in Reference Example 16 to
 yield 3,4-dihydro-5,7-dimethylnaphthalene-2-carboxylic acid, which was then recrystallized from ethyl acetate-
25 hexane to yield colorless needles having a melting point of 194-195°C.

Reference Example 20

 A mixture of 4-nitrobenzylphosphonic acid (37.40 g),
30 thionyl chloride (150 ml) and N,N-dimethylformamide (5 drops) was refluxed for 5 hours and then concentrated under reduced pressure. The residue was dissolved in tetrahydrofuran (500 ml); to this solution, a solution of ethylene glycol (10.69 g) in acetonitrile (90 ml) was added
35 dropwise at -78°C over a period of 15 minutes. Pyridine (28.61 g) was then added dropwise at the same temperature

over a period of 15 minutes; the mixture was stirred at room temperature for 15 hours. After the insoluble substance was filtered off, the filtrate was concentrated under reduced pressure; the residue was dissolved in chloroform (400 ml). The insoluble substance previously filtered off was partitioned between water (800 ml) and chloroform (200 ml); the chloroform layer was collected. The above residue solution was combined with the chloroform layer, successively washed with 1 N HCl, water, saturated aqueous solution of sodium hydrogen carbonate, water and brine, and dried (MgSO₄). The mixture was treated with activated charcoal and the solvent was evaporated off, to yield 2-(4-nitrobenzyl)-1,3,2-dioxaphosphoran-2-oxide (8.86 g, 21%), which was then recrystallized from ethanol-hexane to yield colorless plates having a melting point of 144-145°C.

Reference Example 21

Oxalyl chloride (22.09 g) was added dropwise to a mixture of 4-nitrobenzylphosphonic acid (17.99 g), pyridine (13.76 g) and tetrahydrofuran (500 ml) at -78°C. After this mixture was stirred at -78°C for 30 minutes and then at room temperature for 1.5 hours, the insoluble solid was filtered off. The filtrate was concentrated under reduced pressure; the residual oil was dissolved in tetrahydrofuran (500 ml). To this solution, a solution of 1,3-propanediol (2.58 g) in acetonitrile (30 ml) was added dropwise at -78°C over a period of 15 minutes. Pyridine (5.62 g) was then added dropwise at the same temperature over a period of 5 minutes; the mixture was stirred at room temperature for 15 hours. After the insoluble substance was filtered off, the filtrate was concentrated under reduced pressure. The residue was subjected to silica gel column chromatography and eluted with ethyl acetate-chloroform-methanol (10:10:1, v/v) to yield 2-(4-nitrobenzyl)-1,3,2-dioxaphosphorinan-2-oxide (5.62 g, 26%), which was

then recrystallized from ethanol-hexane to yield colorless needles having a melting point of 144-145°C.

Reference Example 22

5 4-Nitrobenzylphosphonic acid and 2,2-dimethyl-1,3-propanediol were treated in the same manner as in Reference Example 20 to yield 5,5-dimethyl-2-(4-nitrobenzyl)-1,3,2-dioxaphosphorinan-2-oxide, which was then recrystallized from ethanol-hexane to yield colorless plates having a
10 melting point of 176-177°C.

Reference Example 23

 4-Nitrobenzylphosphonic acid and 2,4-pentanediol were treated in the same manner as in Reference Example 20 to
15 yield 4,6-dimethyl-2-(4-nitrobenzyl)-1,3,2-dioxaphosphorinan-2-oxide, which was then recrystallized from ethanol-hexane to yield colorless needles having a melting point of 152-153°C.

20 Reference Example 24

 4-Nitrobenzylphosphonic acid and 1,4-butanediol were treated in the same manner as in Reference Example 20 to
 yield 2-(4-nitrobenzyl)-1,3,2-dioxaphosphhepan-2-oxide, which was then recrystallized from ethanol-hexane to yield
25 colorless needles having a melting point of 136-137°C.

Reference Example 25

 4-Nitrobenzylphosphonic acid and 2-methyl-1,3-propanediol were treated in the same manner as in Reference
30 Example 20 to yield 5-methyl-2-(4-nitrobenzyl)-1,3,2-dioxaphosphorinan-2-oxide, which was then recrystallized from ethanol-hexane to yield colorless prisms having a melting point of 170-171°C.

Reference Example 26

4-Nitrobenzylphosphonic acid and 2-ethyl-2-methyl-1,3-propanediol were treated in the same manner as in Reference Example 20 to yield 5-ethyl-5-methyl-2-(4-nitrobenzyl)-
5 1,3,2-dioxaphosphorinan-2-oxide, which was then recrystallized from ethanol-hexane to yield colorless prisms having a melting point of 184-185°C.

Reference Example 27

10 4-Nitrobenzylphosphonic acid and 2,2-diethyl-1,3-propanediol were treated in the same manner as in Reference Example 20 to yield 5,5-diethyl-2-(4-nitrobenzyl)-1,3,2-dioxaphosphorinan-2-oxide, which was then recrystallized from ethanol-hexane to yield colorless prisms having a
15 melting point of 159-160°C.

Reference Example 28

4-Nitrobenzylphosphonic acid and 2-butyl-2-ethyl-1,3-propanediol were treated in the same manner as in Reference
20 Example 20 to yield 5-butyl-5-ethyl-2-(4-nitrobenzyl)-1,3,2-dioxaphosphorinan-2-oxide, which was then recrystallized from ethanol-hexane to yield colorless prisms having a melting point of 111-112°C.

25 Reference Example 29

A solution of 2-(4-nitrobenzyl)-1,3,2-dioxaphosphoran-2-oxide (8.56 g) in methanol (300 ml) was hydrogenated in the presence of 5% palladium-carbon (50% wet, 4.0g) at room temperature under ordinary pressure. After removal of the
30 catalyst by filtration, the filtrate was concentrated under reduced pressure to yield 2-(4-aminobenzyl)-1,3,2-dioxaphosphoran-2-oxide (4.25 g, 57%), which was then recrystallized from ethanol-hexane to yield colorless prisms having a melting point of 183-184°C.

Reference Example 30

2-(4-Nitrobenzyl)-1,3,2-dioxaphosphorinan-2-oxide was subjected to catalytic hydrogenation in the same manner as in Reference Example 29 to yield 2-(4-aminobenzyl)-1,3,2-dioxaphosphorinan-2-oxide, which was then recrystallized from ethanol-hexane to yield colorless needles having a melting point of 172-173°C.

Reference Example 31

5,5-Dimethyl-2-(4-nitrobenzyl)-1,3,2-dioxaphosphorinan-2-oxide was subjected to catalytic hydrogenation in the same manner as in Reference Example 29 to yield 2-(4-aminobenzyl)-5,5-dimethyl-1,3,2-dioxaphosphorinan-2-oxide, which was then recrystallized from ethanol-hexane to yield colorless needles having a melting point of 152-153°C.

Reference Example 32

4,6-Dimethyl-2-(4-nitrobenzyl)-1,3,2-dioxaphosphorinan-2-oxide was subjected to catalytic hydrogenation in the same manner as in Reference Example 29 to yield 2-(4-aminobenzyl)-4,6-dimethyl-1,3,2-dioxaphosphorinan-2-oxide, which was then recrystallized from ethanol-hexane to yield colorless prisms having a melting point of 160-161°C.

Reference Example 33

2-(4-Nitrobenzyl)-1,3,2-dioxaphosphhepan-2-oxide was subjected to catalytic hydrogenation in the same manner as in Reference Example 29 to yield 2-(4-aminobenzyl)-1,3,2-dioxaphosphhepan-2-oxide, which was then recrystallized from ethanol-hexane to yield colorless prisms having a melting point of 128-129°C.

Reference Example 34

5-Methyl-2-(4-nitrobenzyl)-1,3,2-dioxaphosphorinan-2-oxide was subjected to catalytic hydrogenation in the same

manner as in Reference Example 29 to yield 2-(4-aminobenzyl)-5-methyl-1,3,2-dioxaphosphorinan-2-oxide, which was then recrystallized from ethanol-hexane to yield colorless needles having a melting point of 158-159°C.

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Reference Example 35

5-Ethyl-5-methyl-2-(4-nitrobenzyl)-1,3,2-dioxaphosphorinan-2-oxide was subjected to catalytic hydrogenation in the same manner as in Reference Example 29 to yield 2-(4-aminobenzyl)-5-ethyl-5-methyl-1,3,2-dioxaphosphorinan-2-oxide, which was then recrystallized from ethanol-hexane to yield colorless needles having a melting point of 130-131°C.

Reference Example 36

5,5-Diethyl-2-(4-nitrobenzyl)-1,3,2-dioxaphosphorinan-2-oxide was subjected to catalytic hydrogenation in the same manner as in Reference Example 29 to yield 2-(4-aminobenzyl)-5,5-diethyl-1,3,2-dioxaphosphorinan-2-oxide, which was then recrystallized from ethanol-hexane to yield colorless prisms having a melting point of 128-129°C.

Reference Example 37

5-Butyl-5-ethyl-2-(4-nitrobenzyl)-1,3,2-dioxaphosphorinan-2-oxide was subjected to catalytic hydrogenation in the same manner as in Reference Example 29 to yield 2-(4-aminobenzyl)-5-butyl-5-ethyl-1,3,2-dioxaphosphorinan-2-oxide, which was then recrystallized from ethanol-hexane to yield colorless prisms having a melting point of 90-91°C.

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Reference Example 38

To a mixture of sesamol (8.28 g), ethyl orthoformate (53.58 g) and benzene (120 ml), powdered anhydrous aluminum chloride (12.0 g) was added, followed by stirring at room temperature for 1 hour. The mixture was then poured into 5% hydrochloric acid (180 ml) and stirred at room tempera-

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ture for 30 minutes. After the insoluble substance was filtered off, the filtrate was extracted with ether. The ether layer was washed with water and dried (MgSO_4), after which the solvent was evaporated off. The residue was subjected to silica gel column chromatography and eluted with ethyl acetate-hexane (1:8, v/v) to yield 2-hydroxy-4,5-methylenedioxybenzaldehyde (3.48 g, 35%) having a melting point of 128-129°C.

10 Reference Example 39

A mixture of 2-hydroxy-4,5-methylenedioxybenzaldehyde (1.16 g), diethyl malonate (1.34 g), piperidine (0.3 g), acetic acid (0.035 ml) and ethanol (30 ml) was refluxed for 4 hours. After the reaction mixture was cooled, the resulting crystal was collected by filtration to yield ethyl 6,7-methylenedioxy-2-oxo-1-benzopyran-3-carboxylate (1.29 g, 70%) having a melting point of 200-201°C.

Reference Example 40

20 To a suspension of ethyl 6,7-methylenedioxy-2-oxo-1-benzopyran-3-carboxylate (0.26 g) in methanol (20 ml), 2 N KOH (1.5 ml) was added, followed by stirring at room temperature for 2 hours. The reaction mixture was poured into water and acidified with hydrochloric acid; the resulting crystal was collected by filtration to yield 6,7-methylenedioxy-2-oxo-1-benzopyran-3-carboxylic acid (0.1 g, 44%), which was then recrystallized from N,N-dimethylformamide-water to yield yellow prisms having a melting point of 279-280°C.

30

Reference Example 41

Sodium borohydride (0.24g) was added to a mixture of 5-nitro-2-thiophenecarboxaldehyde (1.0g) and ethanol (30ml) at 0°C and then this mixture was stirred at the same temperature for 40 minutes. The reaction mixture was poured into water and extracted with dichloromethane. The

dichloromethane layer was washed with water and dried (MgSO₄), after which the solvent was evaporated off, to yield 2-hydroxymethyl-5-nitrothiophene (0.5g, 49%).

NMR(δ ppm in CDCl₃): 2.75(1H, br s), 4.88(2H, d, $J=5.2$ Hz),
5 6.93(1H, d, $J=4.2$ Hz), 7.81(1H, d, $J=4.2$ Hz).

Reference Example 42

Phosphorus tribromide (PBr₃) (10.45g) was added dropwise to a mixture of 2-hydroxymethyl-5-nitrothiophene
10 (17.7g) and toluene (150ml) and this mixture was stirred at 70°C for 1.5 hours. The reaction mixture was poured into water and extracted with ether. The ether layer was washed with water and dried (MgSO₄), after which the solvent was evaporated off. The residual oil was subjected to silica
15 gel column chromatography and eluted with chloroform to yield 2-bromomethyl-5-nitrothiophene (22.43g, 92%) as an oil.

NMR(δ ppm in CDCl₃): 4.63(2H, s), 7.07(1H, d, $J=4.2$ Hz),
20 7.78(1H, d, $J=4.2$ Hz).

Reference Example 43

A mixture of 2-bromomethyl-5-nitrothiophene (10.0g) and triethylphosphite ((C₂H₅O)₃P) (8.49ml) was stirred for 3 hours under reflux. The reaction mixture was
25 concentrated under reduced pressure. The residue was subjected to silica gel column chromatography and eluted with chloroform-methanol (10:1, v/v) to yield 2-diethoxyphosphorylmethyl-5-nitrothiophene (11.91g, 95%) as an oil.

30 NMR(δ ppm in CDCl₃): 1.27-1.38(6H, m), 3.36(2H, d, $J=21.6$ Hz), 4.05-4.21(4H, m), 6.95-6.99(1H, m), 7.79-7.82(1H, m).

Reference Example 44

2-Diethoxyphosphorylmethyl-5-nitrothiophene was
35 subjected to catalytic hydrogenation in the same manner as

in Reference Example 29 to yield 5-amino-2-diethoxyphosphorylmethylthiophene as an oil.

NMR(δ ppm in CDCl_3): 1.29(6H,t,J=7Hz), 3.18(2H,d,J=20.2Hz),
3.40-3.90(2H,br s), 4.06(2H,q,J=7Hz), 4.10(2H,q,J=7Hz),
5 6.04(1H,d,J=3.4Hz), 6.52(1H,m).

Reference Example 45

1-Bromomethyl-4-nitronaphthalene and trimethylphosphite ($(\text{CH}_3\text{O})_3\text{P}$) were treated in the same
10 manner as in Reference Example 43 to yield dimethyl (4-nitro-1-naphthyl)methylphosphonate, which was then recrystallized from ethanol-hexane to yield yellow prisms having a melting point of 128-129°C.

15 Reference Example 46

Dimethyl (4-nitro-1-naphthyl)methylphosphonate was subjected to catalytic hydrogenation in the same manner as in Reference Example 29 to yield dimethyl (4-amino-1-naphthyl)methylphosphonate as an oil.

20 NMR(δ ppm in CDCl_3): 3.23(2H,br s), 3.55(2H,d,J=22Hz), 3.55(3H,s), 3.61(3H,s), 6.75(1H,dd,J=8&1Hz), 7.28(1H,dd,J=8&4Hz), 7.43-7.58(2H,m), 7.82-7.87(1H,m), 8.00-8.05(1H,m).

25 Reference Example 47

1-Bromomethyl-4-nitronaphthalene and triethylphosphite ($(\text{C}_2\text{H}_5\text{O})_3\text{P}$) were treated in the same manner as in Reference Example 43 to yield diethyl (4-amino-1-naphthyl)methylphosphonate, which was then recrystallized
30 from ethyl acetate-hexane to yield yellow prisms having a melting point of 73-74°C.

Reference Example 48

Diethyl (4-nitro-1-naphthyl)methylphosphonate was
35 subjected to catalytic hydrogenation in the same manner as

in Reference Example 29 to yield diethyl (4-amino-1-naphthyl)methylphosphonate as an oil.

NMR(δ ppm in CDCl_3): 1.15(6H,t, $J=7\text{Hz}$), 3.39(2H,br s), 3.53(2H,d, $J=21\text{Hz}$), 3.83-3.98(4H,m), 6.74(1H,dd, $J=8\&1\text{Hz}$),
5 7.28(1H,dd, $J=8\&4\text{Hz}$), 7.41-7.57(2H,m), 7.81-7.86(1H,m),
8.03-8.08(1H,m).

Reference Example 49

2-Bromomethyl-5-nitrothiophene and trimethylphosphite
10 ((CH_3O) $_3\text{P}$) were treated in the same manner as in Reference
Example 43 to yield 2-dimethoxyphosphorylmethyl-5-
nitrothiophene as an oil.

NMR(δ ppm in CDCl_3): 3.38(2H,d, $J=22\text{Hz}$), 3.76(3H,s),
3.81(3H,s), 6.95-6.99(1H,m), 7.79-7.81(1H,m).

15

Reference Example 50

2-Dimethoxyphosphorylmethyl-5-nitrothiophene was
subjected to catalytic hydrogenation in the same manner as
in Reference Example 29 to yield 5-amino-2-
20 dimethoxyphosphorylmethylthiophene as an oil.

NMR(δ ppm in CDCl_3): 3.20(2H,d, $J=20\text{Hz}$), 3.70(3H,s),
3.76(3H,s), 6.03-6.05(1H,m), 6.51-6.54(1H,m).

Reference Example 51

25 Tert-butylbenzene and ethyl succinyl chloride were
treated in the same manner as in Reference Example 1 to
yield ethyl 4-(4-tert-butylphenyl)-4-oxobutyrates as an oil.

NMR(δ ppm in CDCl_3): 1.27(3H,t, $J=7\text{Hz}$), 1.34(9H,s),
2.75(2H,t, $J=6.6\text{Hz}$), 3.30(2H,t, $J=6.6\text{Hz}$), 4.16(2H,q, $J=7\text{Hz}$),
30 7.48(2H,d, $J=8\text{Hz}$), 7.93(2H,d, $J=8\text{Hz}$).

Reference Example 52

Ethyl 4-(4-tert-butylphenyl)-4-oxobutyrates was
subjected to a hydrolysis reaction in the same manner as in
35 Reference Example 3 to yield 4-(4-tert-butylphenyl)-4-
oxobutyric acid, which was then recrystallized from ethyl

acetate-hexane to yield light brown prisms having a melting point of 124-125°C.

Reference Example 53

- 5 4-(4-Tert-butylphenyl)-4-oxobutyric acid was subjected to catalytic hydrogenation in the same manner as in Reference Example 6 to yield 4-(4-tert-butylphenyl)butyric acid, which was then recrystallized from hexane to yield colorless prisms having a melting point of 58-59°C.

10

Reference Example 54

- 4-(4-Tert-butylphenyl)butyric acid was treated in the same manner as in Reference Example 9 to yield 7-tert-butyl-1-tetralone, which was then recrystallized from isopropyl ether to yield colorless prisms having a melting point of 101-102°C.
- 15

Reference Example 55

- 7-Tert-butyl-1-tetralone was treated in the same manner as in Reference Example 12 to yield methyl 7-tert-butyl-1-tetralone-carboxylate as an oil.
- 20

- NMR(δ ppm in CDCl_3): 1.32(2.7H,s), 1.34(6.3H,s), 2.29-2.60(2H,m), 2.74-3.03(2H,m), 3.61(0.3H,dd, $J=10\&5\text{Hz}$), 3.79(0.9H,s), 7.11(0.7H,d, $J=8\text{Hz}$), 7.19(0.3H,d, $J=8\text{Hz}$), 7.37(0.7H,dd, $J=8\&2\text{Hz}$), 7.55(0.3H,dd, $J=8\&2.2\text{Hz}$), 7.84(0.7H,d, $J=2\text{Hz}$), 8.06(0.3H,d, $J=2.2\text{Hz}$), 12.49(0.7H,s).
- 25

Reference Example 56

- Methyl 7-tert-butyl-1-tetralone-carboxylate was treated in the same manner as in Reference Example 16 to yield 3,4-dihydro-7-tert-butyl-naphthalene-2-carboxylic acid, which was then recrystallized from isopropyl ether to yield colorless prisms having a melting point of 185-186°C.
- 30

- 35 Reference Example 57

Biphenyl and ethyl succinyl chloride were treated in the same manner as in Reference Example 1 to yield ethyl 4-(4-phenylphenyl)-4-oxobutyrate, which was then recrystallized from ethyl acetate-hexane to yield yellow prisms having a melting point of 100-101°C.

Reference Example 58

Ethyl 4-(4-phenylphenyl)-4-oxobutyrate was subjected to a hydrolysis reaction in the same manner as in Reference Example 3 to yield 4-(4-phenylphenyl)-4-oxobutyric acid, which was then recrystallized from ethyl acetate-hexane to yield colorless prisms having a melting point of 187-189°C.

Reference Example 59

4-(4-Phenylphenyl)-4-oxobutyric acid was subjected to catalytic hydrogenation in the same manner as in Reference Example 6 to yield 4-(4-phenylphenyl)butyric acid, which was then recrystallized from ethyl acetate-hexane to yield colorless prisms having a melting point of 120-121°C.

Reference Example 60

4-(4-Phenylphenyl)butyric acid was treated in the same manner as in Reference Example 9 to yield 7-phenyl-1-tetralone, which was then recrystallized from isopropyl ether to yield colorless prisms having a melting point of 68-69°C.

Reference Example 61

7-Phenyl-1-tetralone was treated in the same manner as in Reference Example 12 to yield methyl 7-phenyl-1-tetralone-2-carboxylate as an oil.

NMR(δ ppm in CDCl_3): 2.35-2.64(2H,m), 2.86(1.4H,t, $J=8\text{Hz}$), 3.00-3.15(0.6H,m), 3.67(0.3H,dd, $J=10\&4.8\text{Hz}$), 3.80(0.9H,s), 3.84(2.1H,s), 7.23-7.77(7H,m), 8.06(0.7H,dd, $J=1.6\text{Hz}$), 8.30(0.3H,d, $J=1.8\text{Hz}$), 12.48(0.7H,s).

Reference Example 62

Methyl 7-Phenyl-1-tetralone-2-carboxylate was treated in the same manner as in Reference Example 16 to yield 3,4-dihydro-7-phenylnaphthalene-2-carboxylic acid, which was
5 then recrystallized from ethanol to yield colorless prisms having a melting point of 208-209°C.

Reference Example 63

Indane and ethyl succinyl chloride were treated in the
10 same manner as in Reference Example 1 to yield ethyl 4-(5-indanyl)-4-oxobutyrate, which was then recrystallized from isopropyl ether to yield colorless prisms having a melting point of 51-52°C.

15 Reference Example 64

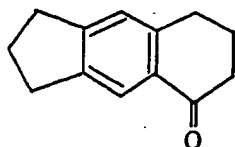
Ethyl 4-(5-indanyl)-4-oxobutyrate was subjected to a hydrolysis reaction in the same manner as in Reference Example 3 to yield 4-(5-indanyl)-4-oxobutyric acid, which was then recrystallized from ethyl acetate-hexane to yield
20 colorless needles having a melting point of 125-126°C.

Reference Example 65

4-(5-Indanyl)-4-oxobutyric acid was subjected to catalytic hydrogenation in the same manner as in Reference
25 Example 6 to yield 4-(5-indanyl)butyric acid, which was then recrystallized from hexane to yield colorless prisms having a melting point of 57-58°C.

Reference Example 66

4-(5-Indanyl)butyric acid was treated in the same
30 manner as in Reference Example 9 to yield 2,3,5,6,7,8-hexahydro-1H-benzo[f]indene-5-on (see the following formula) as an oil.

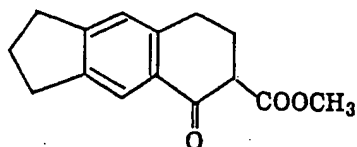


5

NMR(δ ppm in CDCl_3): 2.00-2.16(4H,m), 2.59-2.66(2H,m), 2.87-2.95(6H,m), 7.10(1H,s), 7.89(1H,s).

Reference Example 67

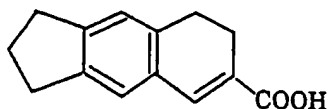
10 2,3,5,6,7,8-Hexahydro-1H-benzo[f]indene-5-on was treated in the same manner as in Reference Example 12 to yield methyl 2,3,5,6,7,8-hexahydro-5-oxo-1H-benzo[f]indene-6-carboxylate (see the following formula), which was then recrystallized from hexane to yield colorless prisms having
15 a melting point of 73-75°C.



20

Reference Example 68

 Methyl 2,3,5,6,7,8-hexahydro-5-oxo-1H-benzo[f]indene-6-carboxylate was treated in the same manner as in Reference Example 16 to yield 2,3,5,6-tetrahydro-1H-benzo[f]indene-7-carboxylic acid (see the following
25 formula), which was then recrystallized from ethyl acetate to yield colorless crystals having a melting point of 227-228°C.



30

Example 1

35 To a solution of 7-cyclohexyl-3,4-dihydronaphthalene-2-carboxylic acid (0.51 g) in N,N-dimethylformamide (DMF)

(15 ml), diethyl phosphorocyanidate (DEPC) (0.36 g) was added under ice-cooling conditions, followed by stirring for 30 minutes. Diethyl 4-aminobenzylphosphonate (0.54 g) and triethylamine (0.22 g) were then added in this order, followed by stirring under ice-cooling conditions for 2 hours, after which the reaction mixture was poured into water and extracted with ethyl acetate. The ethyl acetate layer was washed with water and brine, and dried (MgSO_4), after which the solvent was evaporated off. The residue was subjected to silica gel column chromatography and eluted with ethyl acetate-hexane (1:2, v/v) to yield 7-cyclohexyl-N-(4-diethoxyphosphorylmethylphenyl)-3,4-dihydronaphthalene-2-carboxamide (0.43 g, 45%) as colorless prisms having a melting point of 137-138°C.

15

Example 2

Iodotrimethylsilane [$(\text{CH}_3)_3\text{SiI}$] (0.458 g) was added to a suspension of 7-cyclohexyl-N-(4-diethoxyphosphorylmethylphenyl)-3,4-dihydronaphthalene-2-carboxamide (0.5 g) in carbon tetrachloride (10 ml) at 0°C. After stirring at 0°C for 1 hour and then at room temperature for 15 hours, this mixture was concentrated under reduced pressure. To the residue, methanol (6 ml) was added; this mixture was acidified with 1 N HCl and stirred at room temperature for 30 minutes. The resulting crystals were collected by filtration and recrystallized from methanol-water to yield 7-cyclohexyl-N-(4-phosphonomethylphenyl)-3,4-dihydronaphthalene-2-carboxamide (0.28 g, 63%) as pale yellow prisms having a melting point of 203-205°C.

30

Example 3

Oxalyl chloride (0.305 g) was added to a solution of 7-cyclohexyl-3,4-dihydronaphthalene-2-carboxamide (0.5 g) in tetrahydrofuran (20 ml), followed by addition of N,N-dimethylformamide (1 drop). After stirring at room temperature for 1 hour, this reaction mixture was concentrated

35

under reduced pressure. The residue was dissolved in tetrahydrofuran (20 ml); this solution was added dropwise to a mixture of diethyl 3-aminobenzylphosphonate (0.54 g), triethylamine (0.223 g) and tetrahydrofuran (20 ml). After stirring at room temperature for 2 hours, the reaction mixture was poured into water and extracted with chloroform. The chloroform layer was washed with water and brine, and dried (MgSO_4), after which the solvent was distilled off. The residue was subjected to silica gel column chromatography and eluted with chloroform-methanol (20:1, v/v) to yield 7-cyclohexyl-N-(3-diethoxyphosphorylmethylphenyl)-3,4-dihydronaphthalene-2-carboxamide (0.23 g, 24%) as colorless crystals having a melting point of 54-56°C.

15

Example 4

7-Cyclohexyl-3,4-dihydronaphthalene-2-carboxamide and diethyl 2-aminobenzylphosphonate were reacted in the same manner as in Example 3 to yield 7-cyclohexyl-N-(2-diethoxyphosphorylmethylphenyl)-3,4-dihydronaphthalene-2-carboxamide (53%), which was then recrystallized from ethanol-water to yield colorless crystals having a melting point of 102-103°C.

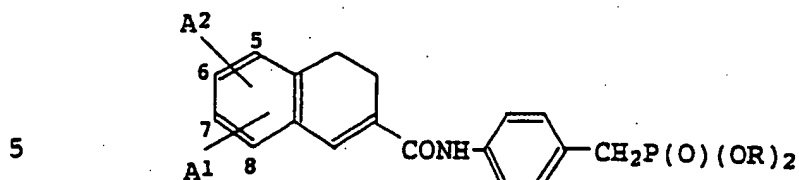
25 Examples 5 through 18

The compounds listed in Table 2 were prepared in the same manner as in Example 3.

30

35

Table 2

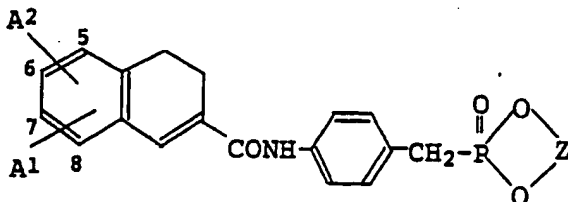


Example Number	A1, A2	R	Yield (%)	Melting Point (°C)	Recrystallization Solvent
5	H, H	CH ₃	66	149-151	ethyl acetate-hexane
6	H, H	C ₂ H ₅	66	140-141	ethyl acetate-hexane
7	H, H	(CH ₃) ₂ CH	40	131-132	chloroform-hexane
8	6-CH ₃ O, H	CH ₃	52	186-187	chloroform-hexane
9	6-CH ₃ O, H	C ₂ H ₅	71	157-158	ethyl acetate-hexane
10	7-cyclohexyl, H	CH ₃	63	179-181	ethyl acetate
11	7-cyclohexyl, H	(CH ₃) ₂ CH	42	130-131	ethyl acetate-hexane
12	7-(CH ₃) ₂ CH, H	CH ₃	43	130-132	ethyl acetate-hexane
13	7-(CH ₃) ₂ CH, H	C ₂ H ₅	50	97-98	ethyl acetate-hexane
14	6,7-(C ₃ H ₇ O) ₂	CH ₃	28	132-133	ethyl acetate-isopropyl ether
15	6,7-(CH ₃) ₂	CH ₃	63	193-195	chloroform-hexane
16	6,7-(CH ₃) ₂	C ₂ H ₅	50	196-198	chloroform-hexane
17	5,7-(CH ₃) ₂	CH ₃	57	155-157	ethyl acetate-hexane
18	5,7-(CH ₃) ₂	C ₂ H ₅	67	162-164	ethyl acetate-hexane

Examples 19 through 30

The compounds listed in Table 3 were prepared in the same manner as in Example 3.

Table 3

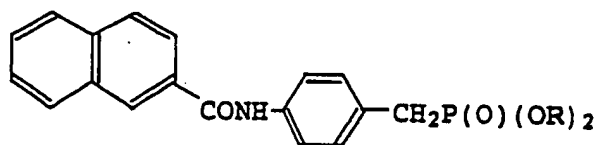


Example Number	A ¹ , A ²	Z	Yield (%)	Melting Point (°C)	Recrystallization Solvent
19	7-cyclohexyl, H	-(CH ₂) ₃ -	25	237-238	dichloro-methane-hexane
20	7-cyclohexyl, H	$\begin{array}{c} \text{C}_4\text{H}_9 \\ \\ \text{-CH}_2\text{-C-CH}_2\text{-} \\ \\ \text{C}_2\text{H}_5 \end{array}$	55	154-156	ethyl acetate-hexane
21	7-cyclohexyl, H	$\begin{array}{c} \text{CH}_3 \\ \\ \text{-CH}_2\text{-C-CH}_2\text{-} \\ \\ \text{CH}_3 \end{array}$	62	243-244	chloroform-hexane
22	7-cyclohexyl, H	$\begin{array}{c} \text{CH}_3 \\ \\ \text{-CH}_2\text{-C-CH}_2\text{-} \\ \\ \text{C}_2\text{H}_5 \end{array}$	62	234-236	chloroform-hexane
23	7-cyclohexyl, H	$\begin{array}{c} \text{CH-CH}_2\text{-CH-} \\ \quad \quad \\ \text{CH}_3 \quad \quad \text{CH}_3 \end{array}$	41	175-177	chloroform-hexane
24	7-cyclohexyl, H	$\begin{array}{c} \text{-CH}_2\text{-CH-CH}_2\text{-} \\ \\ \text{CH}_3 \end{array}$	56	218-220	chloroform-hexane
25	7-cyclohexyl, H	-(CH ₂) ₄ -	66	184-186	ethyl acetate-hexane
26	7-cyclohexyl, H	$\begin{array}{c} \text{C}_2\text{H}_5 \\ \\ \text{-CH}_2\text{-C-CH}_2\text{-} \\ \\ \text{C}_2\text{H}_5 \end{array}$	66	217-219	chloroform-hexane
27	6,7-(CH ₃) ₂	-(CH ₂) ₃ -	45	235-237	chloroform-hexane
28	5,7-(CH ₃) ₂	-(CH ₂) ₃ -	31	269-271	chloroform-hexane
29	7-(CH ₃) ₂ CH, H	-(CH ₂) ₃ -	47	206-207	chloroform-hexane
30	6-CH ₃ O, H	-(CH ₂) ₃ -	44	222-224	ethyl acetate-hexane

Examples 31 through 33

The compounds listed in Table 4 were prepared in the same manner as in Example 3.

Table 4

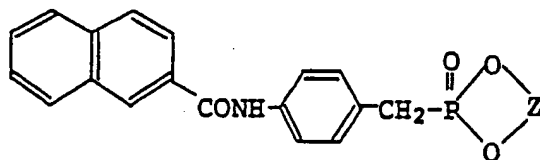


Example Number	R	Yield (%)	Melting Point (°C)	Recrystallization Solvent
31	CH ₃	59	154-156	ethyl acetate-hexane
32	C ₂ H ₅	72	174-175	ethyl acetate-hexane
33	(CH ₃) ₂ CH	60	144-145	ethyl acetate-hexane

Examples 34 through 37

The compounds listed in Table 5 were prepared in the same manner as in Example 3.

Table 5

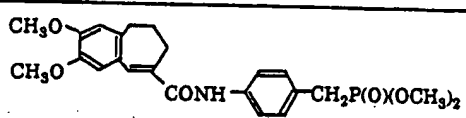
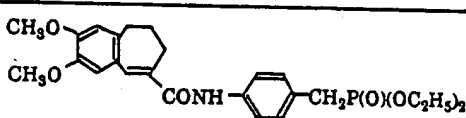
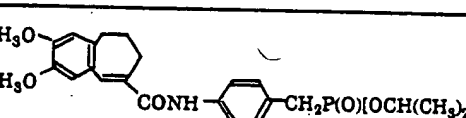
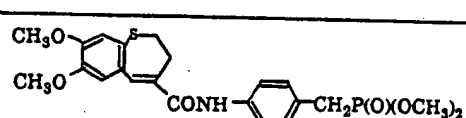
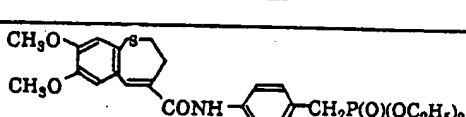
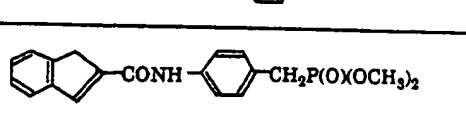
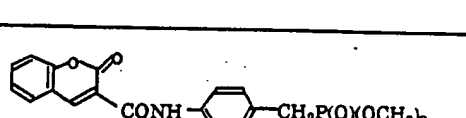


Example Number	Z	Yield (%)	Melting Point (°C)	Recrystallization Solvent
34	-(CH ₂) ₃ -	42	250-252	chloroform-hexane
35	$\begin{array}{c} \text{CH}_3 \\ \\ -\text{CH}_2-\text{C}-\text{CH}_2- \\ \\ \text{CH}_3 \end{array}$	68	218-220	chloroform-hexane
36	$\begin{array}{c} -\text{CH}-\text{CH}_2-\text{CH}- \\ \quad \quad \\ \text{CH}_3 \quad \quad \text{CH}_3 \end{array}$	55	229-231	chloroform-hexane
37	-(CH ₂) ₄ -	65	174-176	chloroform-hexane

Examples 38 through 44

The compounds listed in Table 6 were prepared in the same manner as in Example 3.

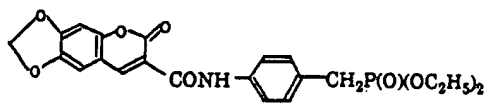
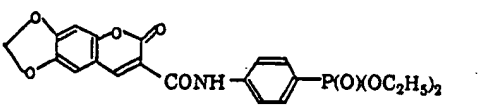
Table 6.

Example Number		Yield (%)	Melting Point (°C)	Recrystallization Solvent
38		66	153-155	ethyl acetate-hexane
39		68	139-141	ethyl acetate-hexane
40		48	135-136	chloroform-ethyl acetate-hexane
41		57	158-159	ethyl acetate-isopropyl ether
42		29	175-177	chloroform-hexane
43		55	200-201	ethyl acetate-hexane
44		21	237-238	ethyl acetate-hexane

Examples 45 and 46

The compounds listed in Table 7 were prepared in the same manner as in Example 1.

Table 7

5	Example Number		Yield (%)	Melting Point (°C)	Recrystallization Solvent
10	45		50	245-246	dichloro-methane-chloroform
15	46		15	283-284	chloroform

15 Examples 47-76

The compounds listed in Tables 8, 9 and 10 were prepared in the same manner as in Example 3.

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Table 8

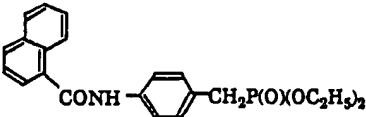
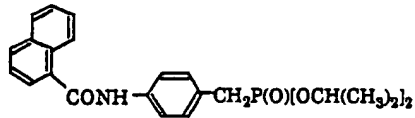
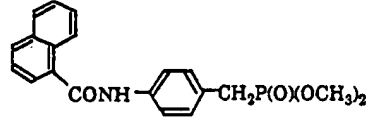
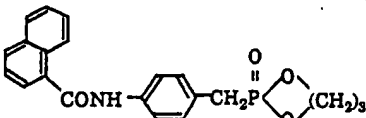
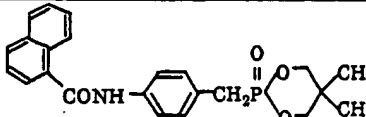
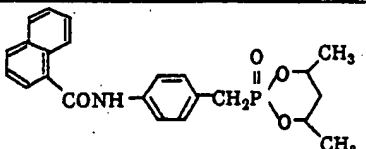
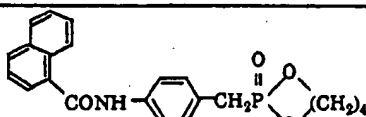
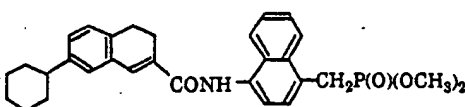
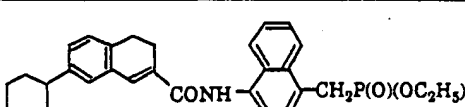
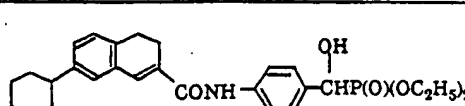
	Example Number		Yield (%)	Melting Point (°C)	Recrystallization Solvent
5	47		49	179-181	ethyl acetate-hexane
10	48		67	162-164	ethyl acetate-hexane
	49		67	188-189	chloroform-hexane
15	50		54	235-237	dichloro-methane-hexane
	51		29	>300	dichloro-methane-methanol
20	52		71	211-213	chloroform-hexane
25	53		68	225-227	chloroform-hexane
	54		35	88-89	ethyl acetate-hexane
30	55		47	163-164	ethyl acetate-hexane
35	56		34	158-159	ethyl acetate-hexane

Table 9

Example Number		Yield (%)	Melting Point (°C)	Recrystallization Solvent
5	57	71	160-162	ethyl acetate-hexane
10	58	60	195-197	chloroform-hexane
	59	51	181-183	chloroform-hexane
	60	40	232-233	ethanol
15	61	42	168-169	chloroform-hexane
20	62	69	171-172	chloroform-hexane
	63	71	152-154	ethyl acetate-hexane
	64	31	243-245	ethanol
25	65	63	102-104	ethyl acetate-hexane
	66	66	191-193	ethyl acetate-hexane

Table 10

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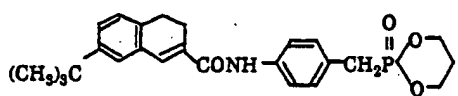
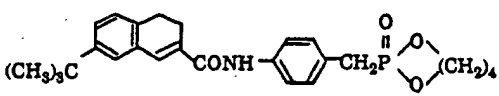
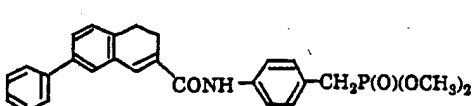
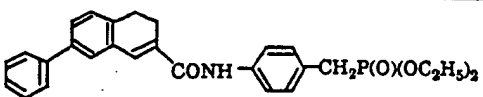
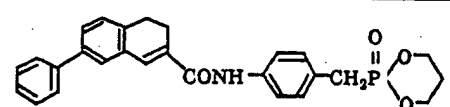
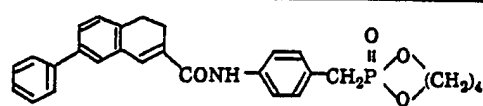
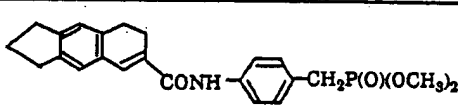
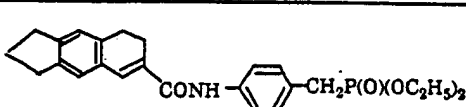
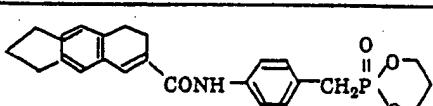
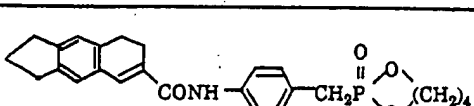
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Example Number		Yield (%)	Melting Point (°C)	Recrystallization Solvent
67		39	224-226	ethyl acetate-hexane
68		42	223-225	ethyl acetate-hexane
69		56	158-159	ethyl acetate-hexane
70		60	158-159	ethyl acetate-hexane
71		61	240-242	methanol
72		51	224-226	methanol
73		69	166-167	ethyl acetate-hexane
74		71	154-155	ethyl acetate-hexane
75		49	238-239	ethanol
76		39	235-236	ethanol

Preparation Examples

An osteogenesis promotor (e.g., prophylactic/therapeutic agent for osteoporosis, bone fracture healing promoter) containing the compound (or salt thereof) of the present invention, represented by formula (I), as an active ingredient can, for example, be produced with the following formulations:

1. Capsules

	(1) Compound obtained in Example 1	10 mg
10	(2) Lactose	90 mg
	(3) Micronized cellulose	70 mg
	(4) Magnesium stearate	10 mg

Total 180 mg per capsule

Components (1), (2) and (3) and a half portion of component (4) are mixed and granulated. To these granules, the remaining portion of component (4) is added, and the whole mixture is packed in a gelatin capsule.

2. Tablets

	(1) Compound obtained in Example 32	10 mg
20	(2) Lactose	35 mg
	(3) Corn starch	150 mg
	(4) Micronized cellulose	30 mg
	(5) Magnesium stearate	5 mg

Total 230 mg per tablet

Components (1), (2) and (3), a two-third portion of component (4) and a half portion of component (5) are mixed and granulated. To these granules, the remaining portions of components (4) and (5) are added, and the whole mixture is tableted by compressive tableting.

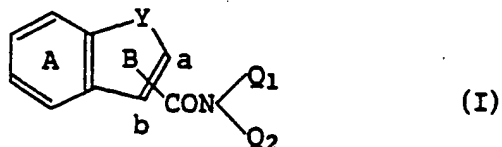
Industrial Applicability

The compound (I) can be used advantageously to prevent and treat various metabolic bone diseases, such as osteoporosis, in humans and non-human animals because it potentially promotes osteogenesis.

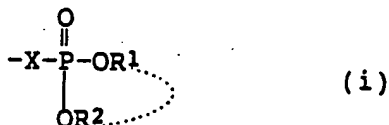
CLAIMS

What is claimed is:

1. A compound of the formula (I):



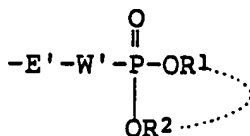
wherein ring A is a benzene ring that may be substituted; Y is a divalent group as a constituent member of ring B forming a 5- to 8-membered ring; Q₁ is a group of the formula:



wherein X is a bond or a divalent group; R¹ and R², identical or different, are hydrogen or a lower alkyl group, or may be combined together to form a ring; Q₂ is hydrogen, a hydrocarbon group that may be substituted or a heterocyclic group that may be substituted; and the group of the formula -CON(Q₁)(Q₂) is connected to the a- or b-position carbon atom, or a salt thereof.

2. A compound of claim 1, wherein X is a divalent hydrocarbon group and Y is a divalent group as a constituent member of ring B forming a 5- to 7-membered ring.

3. A compound of claim 1, wherein Q₁ is a group of the formula:



wherein E' is a divalent aromatic hydrocarbon group; W' is a bond or an alkylene group; R¹ and R², identical or

different, are hydrogen or a lower alkyl group, or may be combined together to form a ring.

4. A compound of claim 3, wherein the divalent aromatic hydrocarbon group is a divalent monocyclic aromatic hydrocarbon group.

5. A compound of claim 4, wherein the divalent aromatic monocyclic hydrocarbon group is a phenylene group.

6. A compound of claim 1, wherein R^1 and R^2 are both a chain lower alkyl group.

7. A compound of claim 6, wherein the lower alkyl has 1 to 6 carbon atoms.

8. A compound of claim 1, wherein R^1 and R^2 are both ethyl.

9. A compound of claim 1, wherein R^1 and R^2 are both methyl.

10. A compound of claim 1, wherein R^1 and R^2 are combined together to form $-Z-$ wherein Z represents a carbon chain of a chain length of 2 to 4 atoms that may have a side chain.

11. A compound of claim 10, wherein Z is $-(CH_2)_3-$.

12. A compound of claim 1, wherein Q_2 is hydrogen or a lower alkyl.

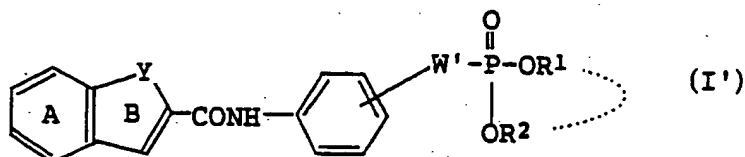
13. A compound of claim 1, wherein Y is an alkylene chain.

14. A compound of claim 13, wherein the alkylene chain is $-(CH_2)_2-$.

15. A compound of claim 1, wherein the group of the formula $-\text{CON}(Q_1)(Q_2)$ is connected to the α -position carbon atom.

16. A compound of claim 1, wherein ring A is substituted by an alkyl group or an aromatic hydrocarbon group.

17. A compound of claim 1, which is one of the formula:



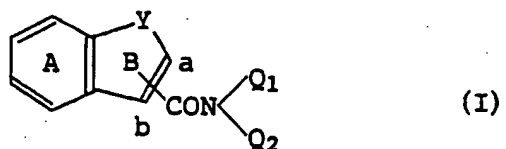
wherein W' is a bond or an alkylene group; and the other symbols are as defined in claim 1, or a salt thereof.

18. A compound of claim 1, which is 7-cyclohexyl-N-(4-diethoxyphosphorylmethylphenyl)-3,4-dihydronaphthalene-2-carboxamide.

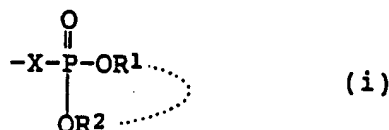
19. A compound of claim 1, which is 7-phenyl-N-(4-diethoxyphosphorylmethylphenyl)-3,4-dihydronaphthalene-2-carboxamide.

20. A compound of claim 1, which is 7-phenyl-N-(4-dimethoxyphosphorylmethylphenyl)-3,4-dihydronaphthalene-2-carboxamide.

21. A method of producing a compound of the formula:

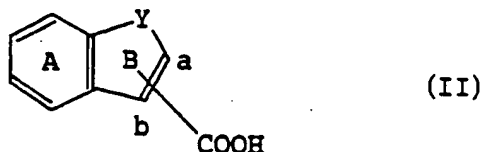


wherein ring A is a benzene ring that may be substituted; Y is a divalent group as a constituent member of ring B forming a 5- to 8-membered ring; Q₁ is a group of the formula:



wherein X is a bond or a divalent group; R¹ and R², identical or different, are hydrogen or a lower alkyl group, or may be combined together to form a ring; Q₂ is hydrogen, a hydrocarbon group that may be substituted or a heterocyclic group that may be substituted; and the group represented by the formula -CON(Q₁)(Q₂) is connected to the

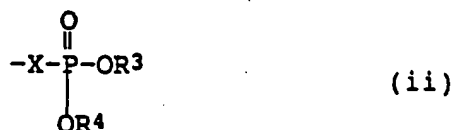
a- or b-position carbon atom, or a salt thereof, by reacting a compound of the formula:



wherein Y is a divalent group as a constituent member of ring B forming a 5- to 8-membered ring; ring A is a benzene ring that may be substituted; the -COOH group is connected to the a- or b-position carbon atom, or a reactive derivative thereof, and a compound of the formula:



wherein Q₁' is a group of the formula:



wherein X represents a bond or a divalent group; R³ and R⁴, whether identical or not, represent a lower alkyl; Q₂ represents hydrogen, a hydrocarbon group that may be substituted or a heterocyclic group that may be substituted, followed by phosphonate hydrolysis reaction as necessary.

22. A pharmaceutical composition which comprises a therapeutically effective amount of a compound of claim 1 in admixture with a pharmaceutically acceptable carrier, excipient or diluent therefor.

23. A pharmaceutical composition for promoting osteogenesis which comprises a therapeutically effective amount of a compound of claim 1 in admixture with a pharmaceutically acceptable carrier, excipient or diluent therefor.

24. A pharmaceutical composition for promoting bone fracture healing which comprises a therapeutically effective amount of a compound of claim 1 in admixture with a pharmaceutically acceptable carrier, excipient or diluent therefor.

25. A method for preventing or treating osteoporosis in a mammal which comprises administering to said mammal a therapeutically effective amount of a compound of claim 1.

26. Use of a compound of claim 1 for the manufacture of a medicament to be used as an osteogenesis promoter.

INTERNATIONAL SEARCH REPORT

International Application No
PCT/JP 95/01328

A. CLASSIFICATION OF SUBJECT MATTER
IPC 6 C07F9/40 A61K31/66 C07F9/38 C07F9/6571 C07F9/6553
C07F9/6561 C07F9/60

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 C07F A61K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	EP,A,0 376 197 (TAKEDA CHEMICAL INDUSTRIES, LTD.) 4 July 1990 cited in the application see the whole document ---	1,22-26
Y	EP,A,0 460 488 (TAKEDA CHEMICAL INDUSTRIES, LTD.) 11 December 1991 cited in the application see the whole document --- -/--	1,22-26

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier document but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

"&" document member of the same patent family

Date of the actual completion of the international search

27 September 1995

Date of mailing of the international search report

25.10.95

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
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Fax (+31-70) 340-3016

Authorized officer

Beslier, L

INTERNATIONAL SEARCH REPORT

Int'l Application No
PCT/JP 95/01328

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	CHEMICAL ABSTRACTS, vol. 121, no. 7, 15 August 1994, Columbus, Ohio, US; abstract no. 083085, SODA T ET AL 'Preparation of sulfur-containing heterocyclic compounds for treatment of osteoporosis' see abstract & JP,A,93 294 960 (TAKEDA CHEMICAL INDUSTRIES, LTD.;JAPAN) 9 November 1993 ----	1,22-26
P,Y	EP,A,0 625 522 (TAKEDA CHEMICAL INDUSTRIES, LTD.) 23 November 1994 see the whole document -----	1,22-26

INTERNATIONAL SEARCH REPORT

International application No.

PCT/JP 95/01328

Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☒ Claims Nos.: 25
because they relate to subject matter not required to be searched by this Authority, namely:
Remark: Although claim 25 is directed to a method of treatment of the human/animal body, the search has been carried out and based on the alleged effects of the compound/composition.
2. ☐ Claims Nos.:
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
3. ☐ Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

1. ☐ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest.
- ☐ No protest accompanied the payment of additional search fees.

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/JP 95/01328

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
EP-A-0376197	04-07-90	AT-T- 112770	15-10-94
		AU-B- 623722	21-05-92
		AU-B- 4732089	19-07-90
		DE-D- 68918827	17-11-94
		DE-T- 68918827	16-02-95
		ES-T- 2060735	01-12-94
		US-A- 5071841	10-12-91
		US-A- 5158943	27-10-92
		HU-B- 209453	28-06-94
		JP-A- 3232880	16-10-91
EP-A-0460488	11-12-91	JP-A- 4364179	16-12-92
		US-A- 5158943	27-10-92
JP-A-93294960		NONE	
EP-A-0625522	23-11-94	CA-A- 2123768	19-11-94
		FI-A- 942294	19-11-94
		NO-A- 941832	21-11-94